

Finisher-D1

PARTS CATALOG

REVISION 0

100V	F24-9401	LLR00001 -
115V	F24-9411	NLF00001 -
220/240V	F24-9421	ULF00001 -

Canon

NOV. 1998

FY8-31E2-000

PREFACE

This Parts Catalog contains listings of parts used in the Canon Finisher-D1. Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be orderd.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number, and the quantity.

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FIGURE TA ASSEMBLY LOCATION DIAGRAM

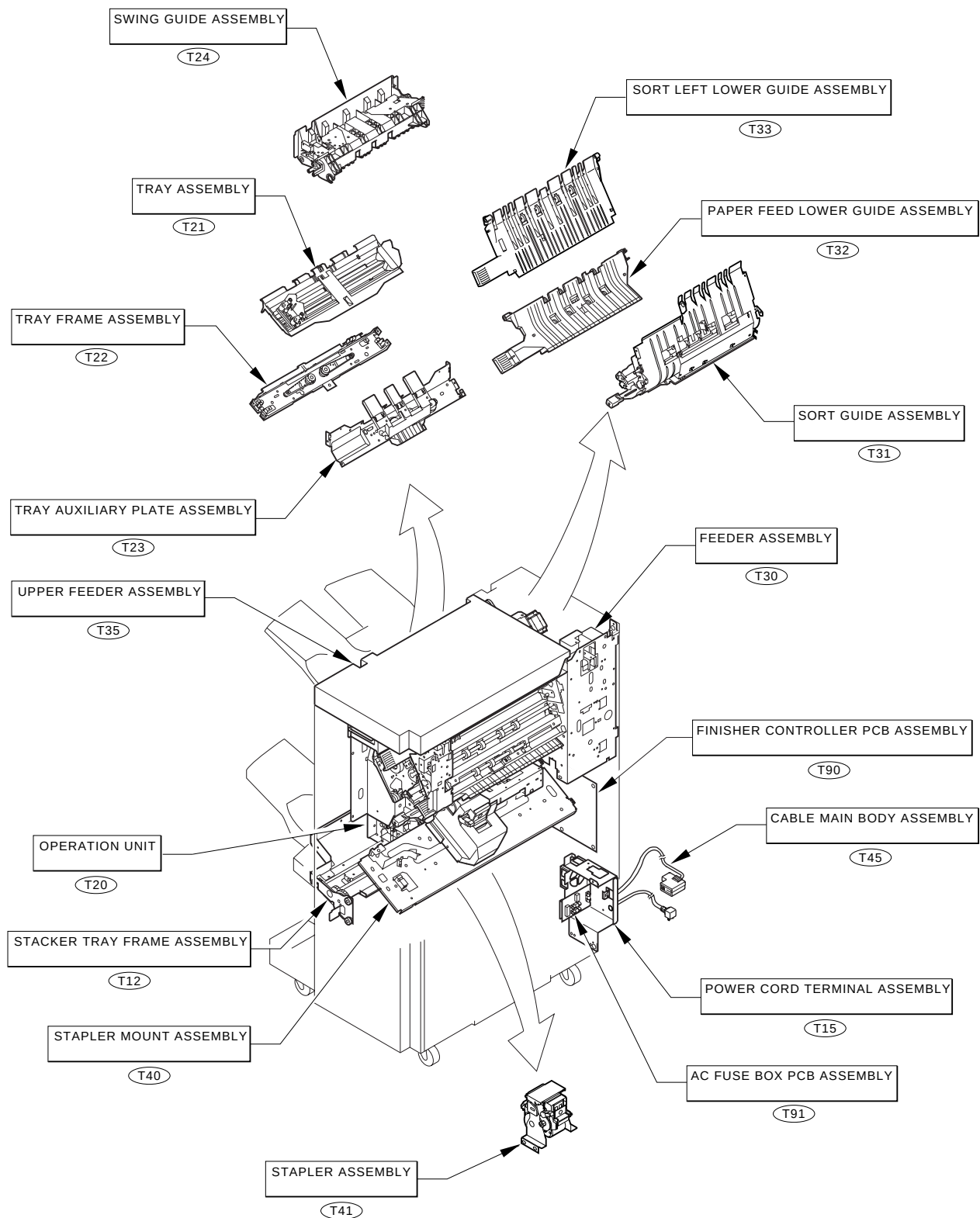


FIGURE T01 ATTACHMENT PARTS

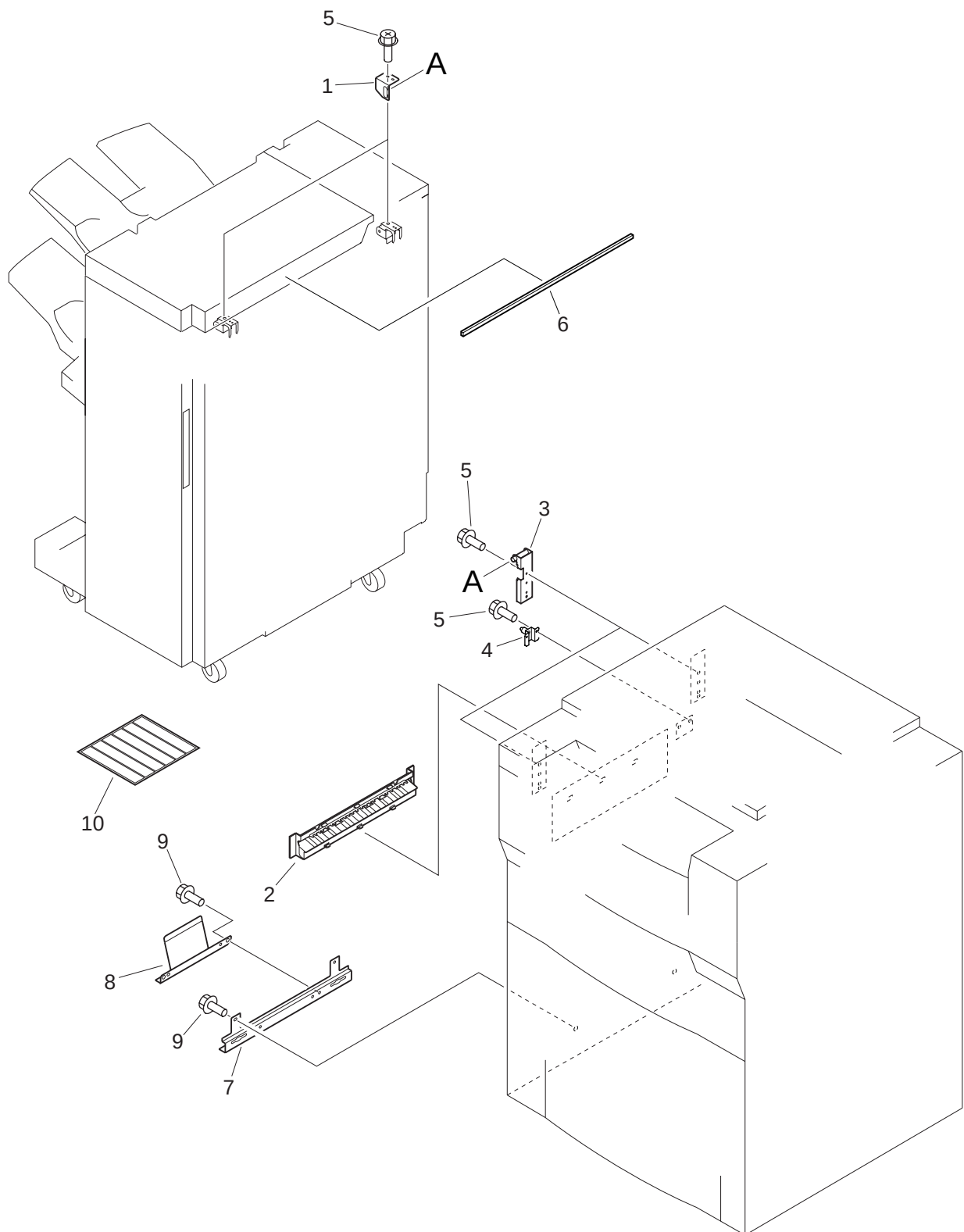


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T01 -	NPN		RF	ATTACHMENT PARTS	
1	FB4-8246-000		2	PLATE	
2	FB4-8724-000		1	GUIDE, AUXILIARY	
3	FF5-8463-000		2	PLATE, LATCH	
4	FF5-8464-000		1	PLATE, PIN	
5	XA9-0949-000		10	SCREW,RS,M4X10	
6	FB4-8722-000		1	GAP TAPE	
7	FB4-8265-000		1	MOUNT, GROUNDING	
8	FB4-8266-000		1	PLATE, GROUNDING	
9	XA9-0633-000		4	SCREW,W/WASHER,M4X8	
10	FB4-8602-000		1	LABEL	

FIGURE T10 EXTERNAL COVERS, PANELS, ETC.

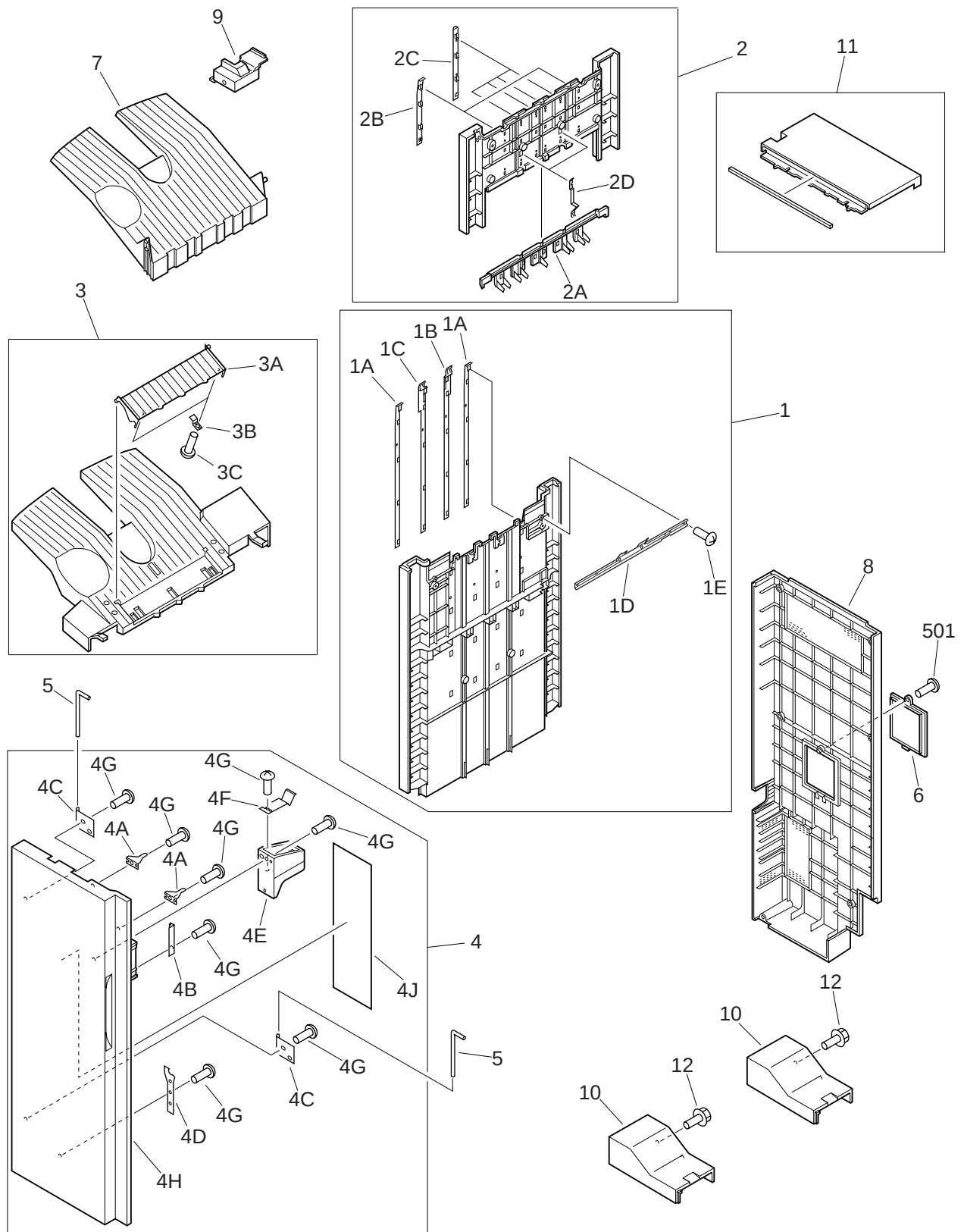


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T10 -	NPN		RF	EXTERNAL COVERS, PANELS, ETC.	
1	FG6-3050-000		1	LOWER HURDLE GUIDE ASSEMBLY	
1A	FB4-8276-000		2	PLATE, HURDLE, 1	
1B	FB4-8277-000		1	PLATE, HURDLE, 2	
1C	FB4-8278-000		1	PLATE, HURDLE, 3	
1D	FB4-8279-000		1	GUIDE, SHUTTER	
1E	XA9-0605-000		4	SCREW,P,M4X8	
2	FG6-3051-000		1	SLIDE GUIDE ASSEMBLY	
2A	FB4-8271-000		1	GUIDE, SLIDE, UPPER	
2B	FB4-8284-000		2	PLATE, SLIDE, 1	
2C	FB4-8285-000		4	PLATE, SLIDE, 2	
2D	FB4-8286-000		2	SPRING, LEAF	
3	FG6-3076-000		1	TRAY ASSEMBLY	
3A	FB4-8298-000		1	TRAY, AUXILIARY	
3B	FB4-8318-000		2	MOUNT, AUXILIARY TRAY	
3C	XA9-0605-000		2	SCREW,P,M4X8	
4	FG6-3248-000		1	FRONT DOOR ASSEMBLY	
4A	FB4-8604-000		2	PLATE, DOOR SWITCH	
4B	FB4-8237-000		1	PLATE	
4C	FB4-8239-000		2	PLATE, HINGE	
4D	FB4-8248-000		1	SPANNER, ADJUSTING	
4E	FB4-8697-000		1	COVER, SPRING	
4F	FB4-8698-000		1	SPRING, LEAF	
4G	XA9-0605-000		12	SCREW,P,M4X8	
4H	FF5-8522-000		1	FRONT DOOR	
4J	FB4-8710-000		1	LABEL, STAPLER	
5	FB2-0037-000		2	PIN, HINGE	
6	FB3-0122-000		1	COVER, PCB	
7	FB4-8296-000		1	TRAY, NON-SORT	
8	FB4-8725-000		1	COVER, REAR	

INTERNAL COMPONENTS

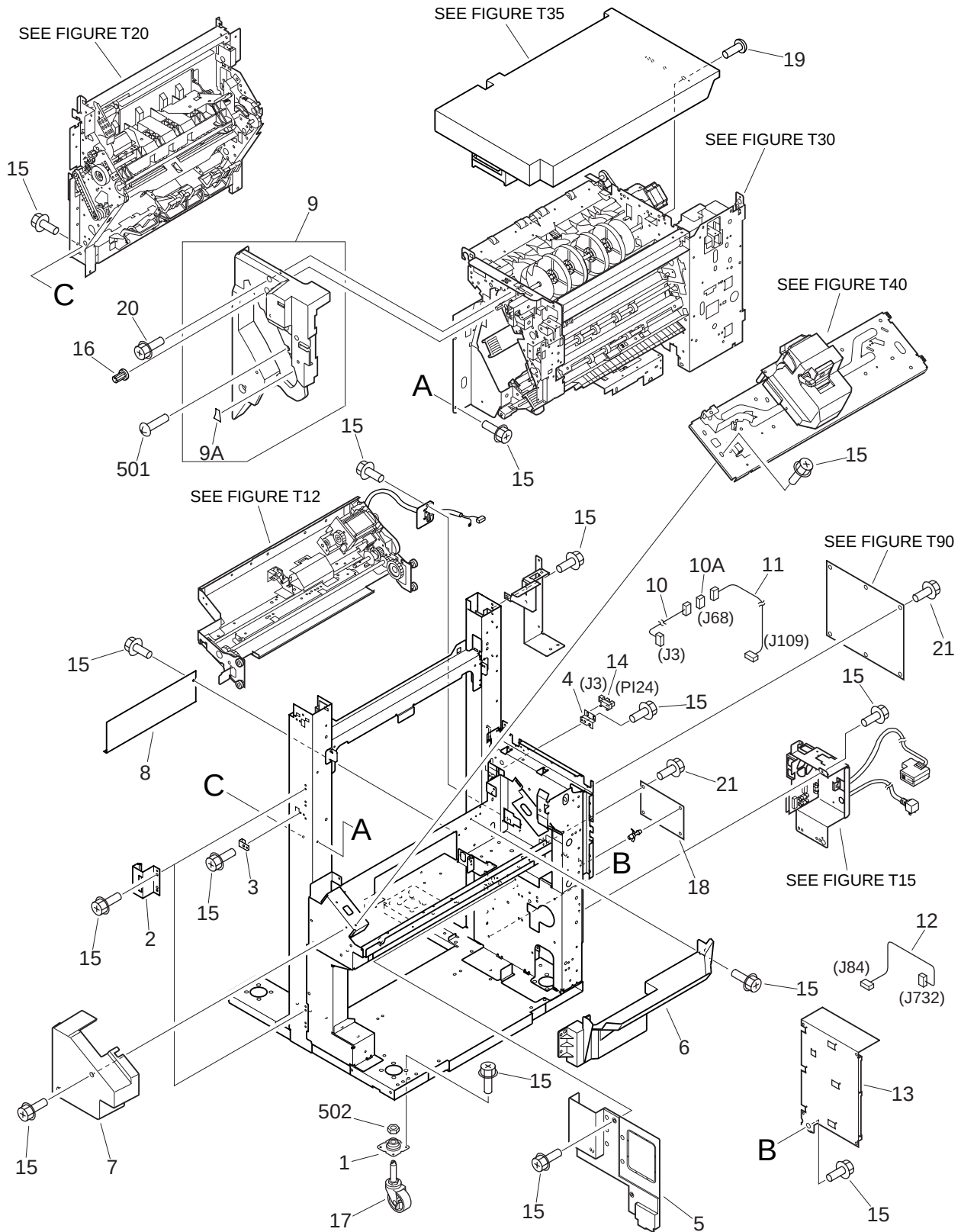


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T11 -	NPN		RF	INTERNAL COMPONENTS	
1	FB4-8238-000		4	PLATE, CASTER	
2	FB4-8240-000		2	HINGE, DOOR, LOWER	
3	FB4-8250-000		1	STOPPER, TRAY	
4	FB4-8251-000		1	BRACKET, SENSOR	
5	FB4-8263-000		1	COVER, CONNECTOR	
6	FB4-8524-000		1	COVER, STAPLER CABLE, 1	
7	FB4-8528-000		1	COVER, STAPLER, FRONT	
8	FB4-8538-000		1	COVER, STAPLER	
9	FF5-8520-000		1	COVER, INNER	
9A	FB4-8717-000		1	LABEL, GUIDE, 1	
10	FF3-3602-000		1	CABLE, TRAY DOWN	J3,68
10A	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	J68
11	FF3-3603-000		1	CABLE, TRAY DOWN CONNECT	J68,109
12	FF3-3610-000		1	CABLE, AC	J84,732
13	FH3-2553-000		1	REGULATOR, SWITCHING	100/115V
	FH3-2554-000		1	REGULATOR, SWITCHING	220/240V
14	WG8-5428-000		1	PHOTO-INTERRUPTER, KI1215-AA03	PI24 J3
15	XA9-0629-000		AR	SCREW,RS,M4X8	
16	FB1-7214-000		1	KNOB	
17	XZ9-0465-000		4	CASTER	
18	FG3-0084-000		1	FUSE BOX PCB ASSEMBLY	
19	4S1-9002-000		3	SCREW,M4X6	
20	XA9-0732-000		AR	SCREW,RS,M4X8	
21	XA9-0633-000		8	SCREW,W/WASHER,M4X8	
501	XB1-2401-206		1	SCREW,MACH.,TRUSS HEAD,M4X12	
502	XB7-2201-209		4	NUT,HEX,M12	

FIGURE T12 STACKER TRAY FRAME ASSEMBLY

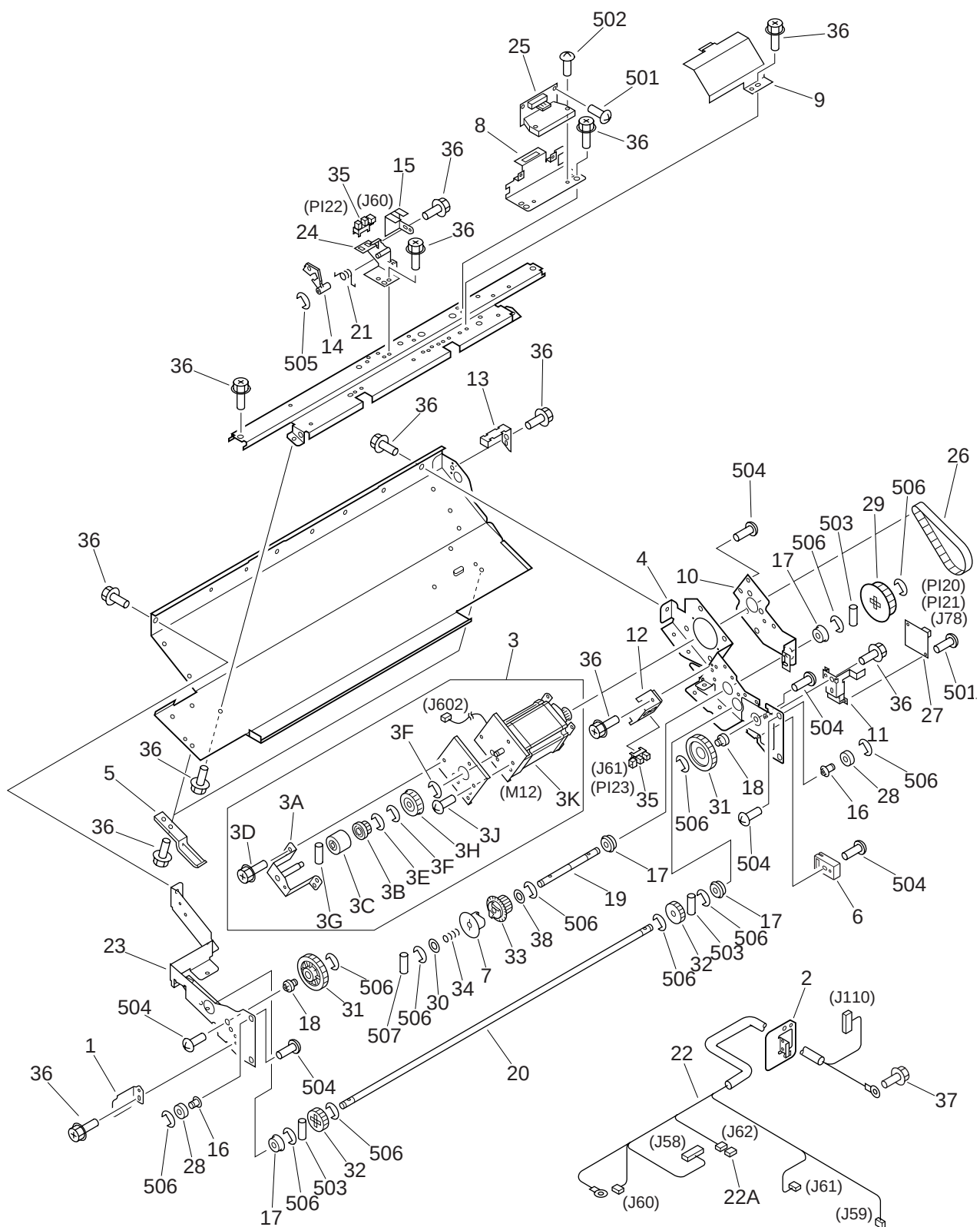
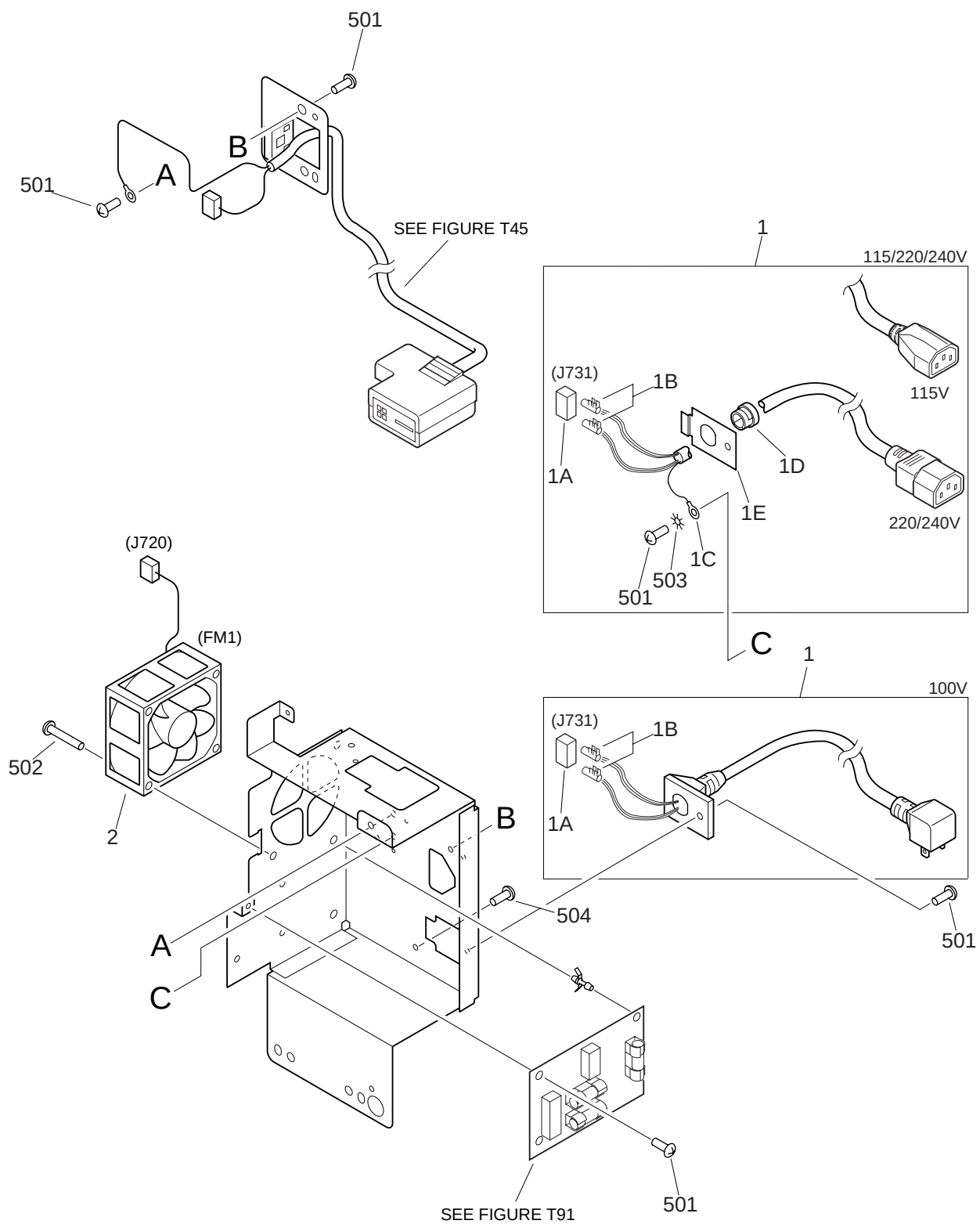


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T12 -	NPN		RF	STACKER TRAY FRAME ASSEMBLY	
1	FB4-8337-000		1	PLATE, TRAY STOP	
2	FB4-8236-000		1	PLATE, CABLE, HOLDER	
3	FG6-3063-000		1	MOTOR ASSEMBLY	
3A	FF5-8452-000		1	BRACKET, TORQUE LIMITER	
3B	FS7-0350-000		1	GEAR, 14T	
3C	FB4-8339-000		1	TORQUE LIMITER	
3D	XA9-0629-000		2	SCREW,RS,M4X8	
3E	XD2-1100-402		1	RING,E	
3F	XD2-1100-502		2	RING,E	
3G	XD3-2200-142		1	PIN,DOWEL	
3H	FS7-0351-000		1	GEAR, 27T	
3J	XB2-6300-607		3	SCREW,W/WASHER,M3X6	
3K	FH6-1647-000		1	MOTOR, STEPPING, DC24V	M12 J602
4	FB4-8291-000		1	MOUNT, TRAY, REAR	
5	FB4-8302-000		2	COVER, GEAR	
6	FB4-8303-000		1	STOPPER, TRAY	
7	FB4-8307-000		1	RATCHET	
8	FB4-8309-000		1	BRACKET, DRIVER	
9	FB4-8310-000		1	COVER, DRIVER	
10	FB4-8311-000		1	MOUNT, SHAFT	
11	FB4-8314-000		1	BRACKET, SENSOR	
12	FB4-8316-000		1	BRACKET, SENSOR	
13	FB4-8317-000		1	BRACKET, CABLE	
14	FB4-8320-000		1	LEVER, SENSOR	
15	FB4-8321-000		1	COVER, SENSOR	
16	FB4-8322-000		4	SHAFT, BEARING	
17	XG9-0365-000		4	BEARING, BALL	
18	FB4-8323-000		2	SHAFT, 40T GEAR	
19	FB4-8324-000		1	SHAFT, RATCHET	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T12 - 20	FB4-8325-000		1	SHAFT	
21	FB4-8328-000		1	SPRING, TORSION	
22	FG3-0178-000		1	CABLE, STACKER, TRAY	J58-62,110
22A	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	J62
23	FB4-8290-000		1	MOUNT, TRAY, FRONT	
24	FF5-8453-000		1	BRACKET, TRAY SENSOR	
25	FG2-9785-000		1	DRIVER PCB ASSEMBLY	
26	XF9-0696-000		1	BELT, TIMING	
27	FH7-7497-000		1	SENSOR PCB ASSEMBLY	PI20,21 J78
28	FS2-1617-000		4	BEARING, BALL	
29	FS5-3744-000		1	PULLEY, 50T	
30	FS5-6307-000		1	WASHER	
31	FS7-0346-000		2	GEAR, 40T	
32	FS7-0347-000		2	GEAR, 24T	
33	FS7-0349-000		1	GEAR, RATCHET, 20T	
34	FS7-2081-000		1	SPRING, COMPRESSION	
35	WG8-5362-000		2	IC, TLP1241, PHOTO-INTERRUPTER	PI22,23 J60,61
36	XA9-0629-000		24	SCREW,RS,M4X8	
37	XA9-0633-000		1	SCREW,W/WASHER,M4X8	
38	XD9-0151-000		1	WASHER	
501	XB1-2300-409		4	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1-2301-209		2	SCREW,MACH.,TRUSS HEAD,M3X12	
503	XD3-2300-162		3	PIN,DOWEL	
504	XB6-7400-609		10	SCREW,TP,M4X6	
505	XD2-1100-322		1	RING,E	
506	XD2-1100-642		14	RING,E	
507	XD3-2200-142		1	PIN,DOWEL	

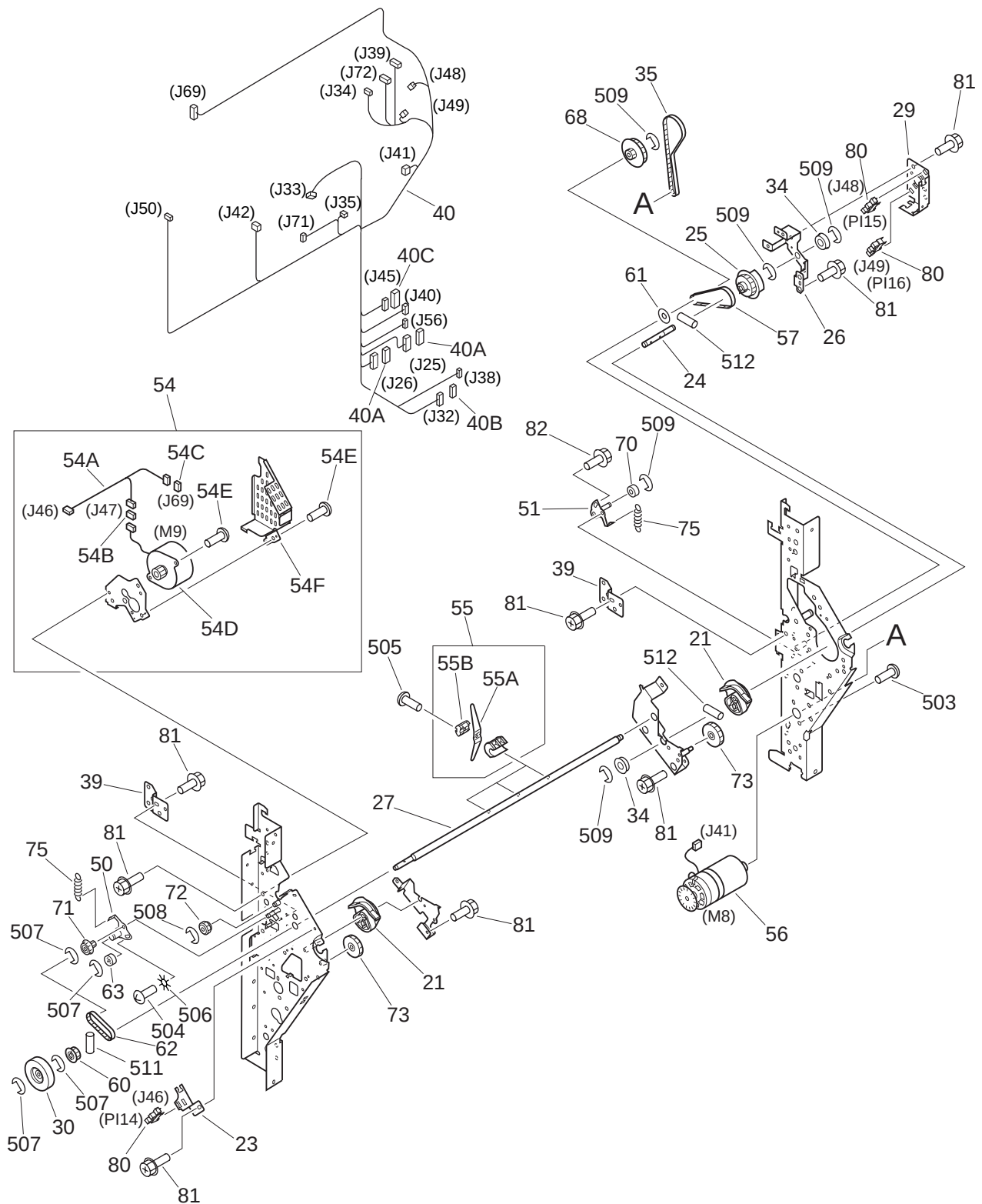
FIGURE T15 POWER CORD TERMINAL ASSEMBLY



NOTE : This assembly includes the assemblies shown in Figure T45 and T91.

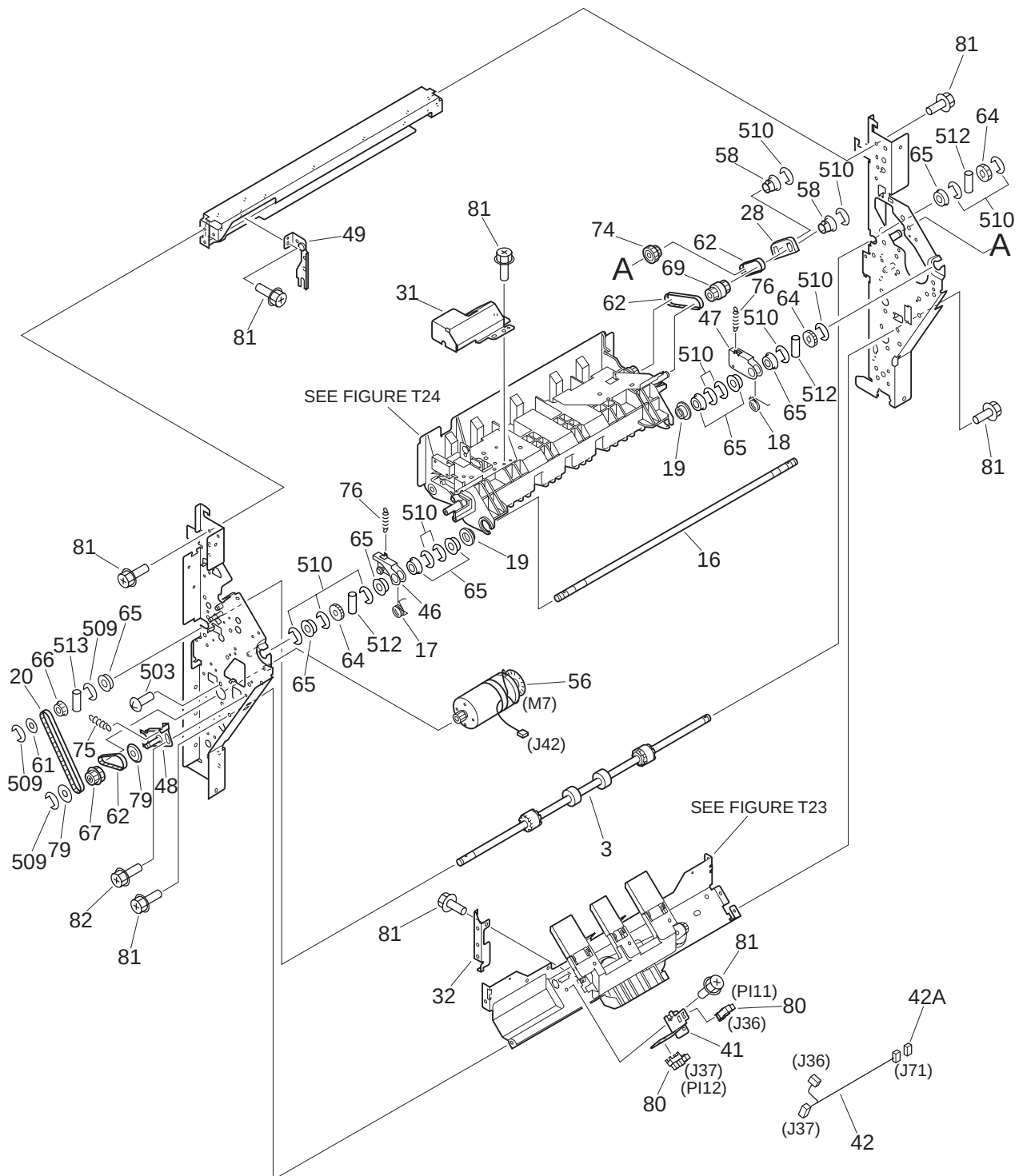
FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T15 - 1	FG6-3052-000		1	POWER CORD TERMINAL ASSEMBLY	100V SEE NOTE
	FG6-3053-000		1	POWER CORD TERMINAL ASSEMBLY	115V SEE NOTE
	FG6-3054-000		1	POWER CORD TERMINAL ASSEMBLY	220/240V SEE NOTE
	FF3-3613-000		1	CORD, POWER	100V
	FF3-3743-000		1	CORD, POWER	115V
	FF3-3744-000		1	CORD, POWER	220/240V
1A	VS1-6380-003		1	CONNECTOR, 3P, MALE	J731
1B	WS3-5292-000		2	SOCKET CONTACT	
1C	WT1-5156-000		1	TERMINAL, RING	115/220/240V
1D	X62-9681-000		1	STOPPER, CORD	115/220/240V
1E	FB4-8254-000		1	PLATE, BUSHING	115/220/240V
2	RH7-1289-000		1	FAN	FM1 J720
501	XB1-2400-606		5	SCREW,MACH.,TRUSS HEAD,M4X6	100V
	XB1-2400-606		6	SCREW,MACH.,TRUSS HEAD,M4X6	115/220/240V
502	XB1-2403-009		2	SCREW,MACH.,TRUSS HEAD,M4X30	
503	XD1-4200-402		1	WASHER,TOOTHED LOCK	115/220/240V
504	XB2-7400-607		1	SCREW,W/WASHER,M4X6	

FIGURE T20 OPERATION UNIT (1/3)



NOTE : This assembly includes the assemblies shown in Figure T21,T22,T23 and T24.

FIGURE T20 OPERATION UNIT (2/3)



OPERATION UNIT (3/3)

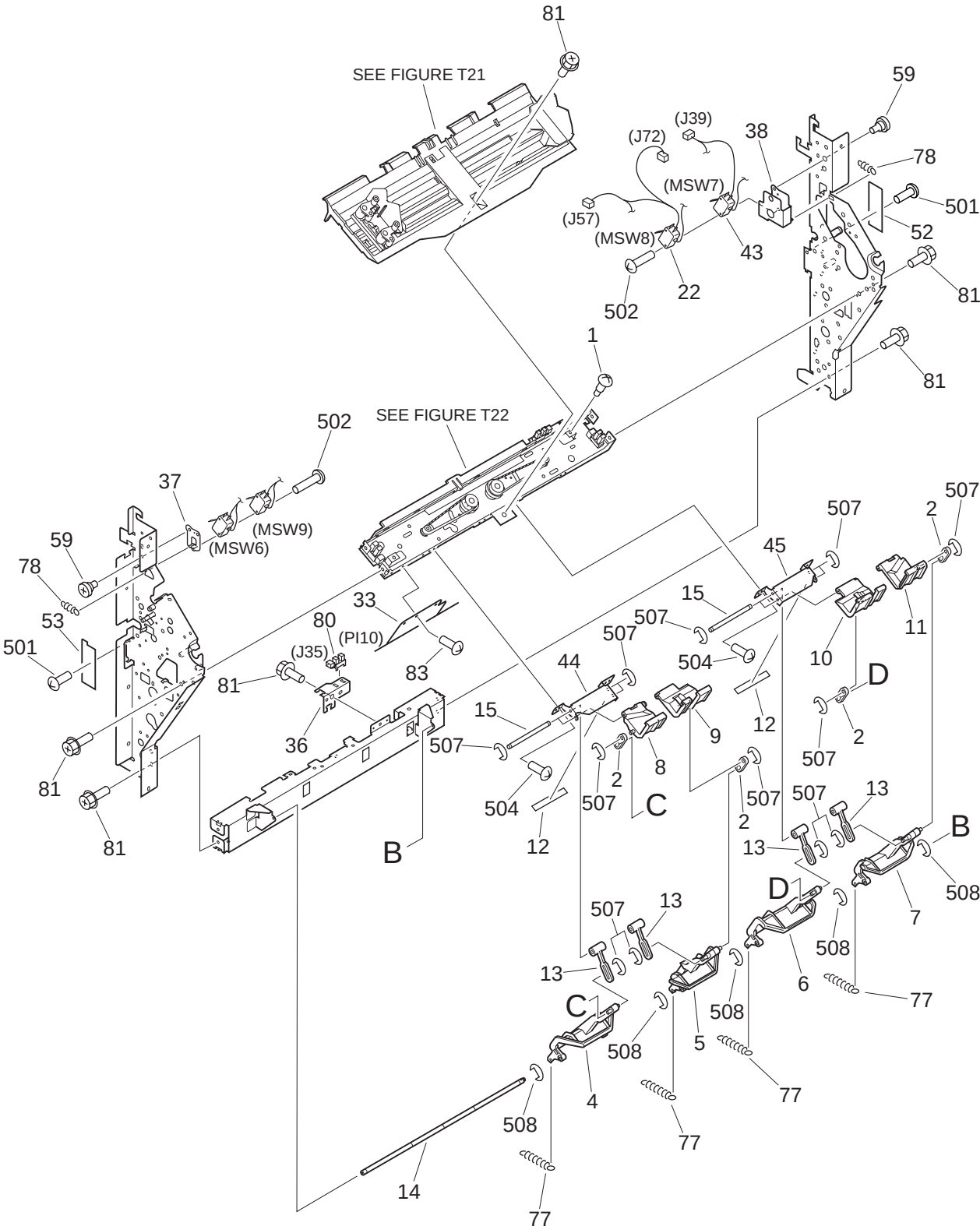


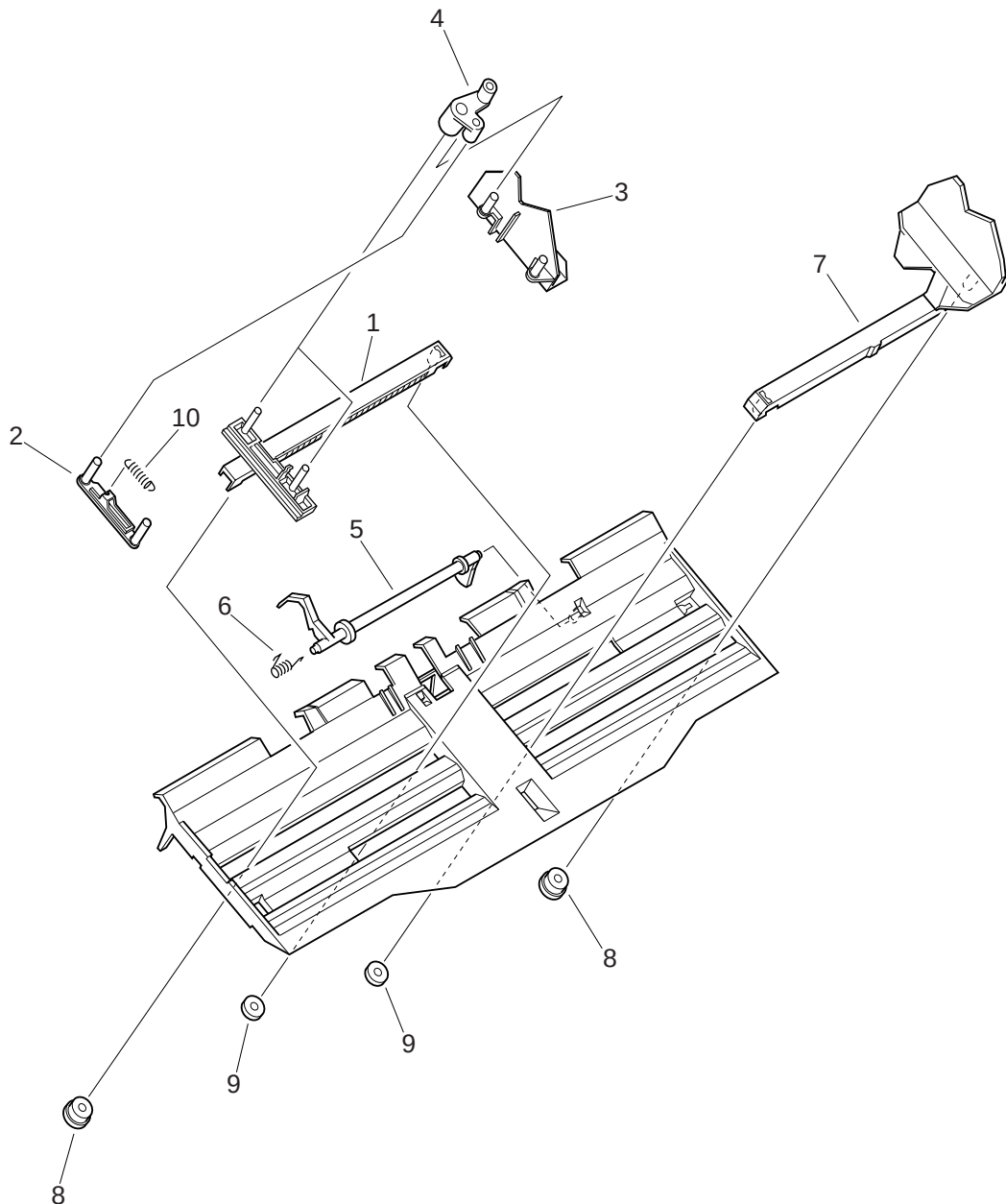
FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T20 -	FG6-3078-000		1	OPERATION UNIT	SEE NOTE
1	FA2-5970-000		1	SCREW, STEPPED	
2	FB3-7269-000		4	LINK	
3	FB4-8364-000		1	ROLLER, DELIVERY, LOWER	
4	FB4-8378-000		1	LINK, STOP, 1	
5	FB4-8379-000		1	LINK, STOP, 2	
6	FB4-8380-000		1	LINK, STOP, 3	
7	FB4-8381-000		1	LINK, STOP, 4	
8	FB4-8382-000		1	HOLDER, STOP, 1	
9	FB4-8383-000		1	HOLDER, STOP, 2	
10	FB4-8384-000		1	HOLDER, STOP, 3	
11	FB4-8385-000		1	HOLDER, STOP, 4	
12	FB4-8388-000		2	SHEET	
13	FB4-8389-000		4	LINK, STOP	
14	FB4-8390-000		1	SHAFT, LINK	
15	FB4-8391-000		4	SHAFT, STOP	
16	FB4-8401-000		1	SHAFT, SWING GUIDE	
17	FB4-8402-000		1	SPRING, TORSION	
18	FB4-8403-000		1	SPRING, TORSION	
19	FB4-8404-000		2	BUSHING, RUBBER	
20	XF9-0333-000		1	BELT, TIMING, T125	MSW8,9 J57,72
21	FB4-8415-000		2	CAM, SWING	
22	FF3-3742-000		1	CABLE, SWING GUIDE SWITCH 2	
23	FB4-8416-000		1	PLATE, SENSOR	
24	FB4-8418-000		1	SHAFT, CAM	
25	FB4-8419-000		1	PULLEY, 48T	
26	FB4-8421-000		1	PLATE, AUXILIARY, REAR	
27	FB4-8424-000		1	SHAFT, PADDLE	
28	FB4-8427-000		1	LINK, ROLLER, 1	
29	FB4-8428-000		1	PLATE, SWING SENSOR	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T20 - 30	FB4-8430-000		1	FLAG	
31	FB4-8431-000		1	COVER, SWITCH	
32	FB4-8432-000		1	GUIDE, CABLE	
33	FB4-8433-000		1	COVER, MOTOR	
34	XG9-0192-000		5	BALL BEARING, NMB DDLF-1060ZZH	
35	XF9-0646-000		1	BELT, TIMING	
36	FB4-8437-000		1	PLATE, SENSOR	
37	FB4-8438-000		1	MOUNT, SWITCH, FRONT	
38	FB4-8439-000		1	MOUNT, SWITCH, REAR	
39	FB4-8441-000		2	PLATE, SENSOR COVER	
40	FG3-0175-000		1	CABLE, TRAY, 2	J25,26,32-35,38-42 J45,48-50,56,69,71 J72
40A	VT2-5161-020		2	HOLDER, CONNECTOR, 20P	J25,26
40B	VT2-5161-018		1	HOLDER, CONNECTOR, 18P	J32
40C	VT2-5161-016		1	HOLDER, CONNECTOR, 16P	J45
41	FB4-8362-000		1	PLATE, SENSOR	
42	FF3-3606-000		1	CABLE, PAPER FEED	J36,37,71
42A	VS1-5057-006		1	CONNECTOR, SNAP TIGHT	J71
43	FF3-3608-000		1	CABLE, SWING GUIDE SWITCH	MSW6,7 J39
44	FF5-8484-000		1	PLATE, LINK, FRONT	
45	FF5-8485-000		1	PLATE, LINK, REAR	
46	FF5-8489-000		1	PLATE, SWING, FRONT	
47	FF5-8490-000		1	PLATE, SWING, REAR	
48	FF5-8491-000		1	PLATE, TENSIONER	
49	FF5-8494-000		1	GUIDE, CABLE	
50	FF5-8495-000		1	PLATE, TENSIONER	
51	FF5-8496-000		1	PLATE, TENSIONER 2	
52	FG3-0082-000		1	LED PCB ASSEMBLY	
53	FG3-0083-000		1	PHOTO TRANSISTOR PCB ASSEMBLY	
54	FG6-3103-000		1	PADDLE MOTOR ASSEMBLY	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T20 - 54A	FF3-3605-000		1	CABLE, PADDLE	J46,47,69
54B	VS1-5057-005		1	CONNECTOR, SNAP TIGHT	J47
54C	VS1-5057-008		1	CONNECTOR, SNAP TIGHT	J69
54D	FH6-1645-000		1	MOTOR, STEPPING, DC24V	M9 J47
54E	XB1-2400-409		3	SCREW,MACH.,TRUSS HEAD,M4X4	
54F	FB4-8413-000		1	COVER, MOTOR	
55	FG6-3108-000		3	PADDLE ASSEMBLY	
55A	FB4-8435-000		1	PADDLE	
55B	FB4-8436-000		1	HOLDER, PADDLE	
56	FH6-1644-000		2	MOTOR, DC 24V	M7,8 J47,41
57	XF9-0422-000		1	FLAT BELT, TIMING, 100T	
58	FS1-1452-030		2	BUSHING	
59	FS1-9078-000		2	SCREW,STEPPED,M4	
60	FS2-3504-000		1	PULLEY, 24T	
61	FS2-6466-000		2	FLANGE, ROLLER	
62	XF9-0358-000		4	BELT, TIMING, 56T	
63	FS2-6488-000		1	ROLLER	
64	FS5-0804-000		3	GEAR, 19T	
65	XG9-0403-000		10	BEARING, BALL	
66	FS5-3748-000		1	PULLEY, 26T	
67	FS5-3750-000		1	PULLEY, 26T/32T	
68	FS5-3751-000		1	PULLEY, 18T/60T	
69	FS5-3752-000		1	PULLEY, IDLER, 26T	
70	FS5-6237-000		1	ROLLER, IDLER	
71	FS7-0355-000		1	PULLEY, 24T/ GEAR, 15T	
72	FS7-0356-000		1	GEAR, 28T	
73	FS7-0357-000		2	GEAR, 29T	
74	FS7-0358-000		1	PULLEY, 26T/GEAR, 19T	
75	FS7-2088-000		3	SPRING, TENSION	
76	FS7-2090-000		2	SPRING, TENSION	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T20 - 77	FS7-2092-000		4	SPRING, TENSION	PI10-12,14-16 J35-37,J46,48,49
78	FS7-2093-000		2	SPRING, TENSION	
79	RA1-2483-000		2	FLANGE, PULLEY	
80	WG8-5362-000		6	IC, TLP1241, PHOTO-INTERRUPTER	
81	XA9-0629-000		36	SCREW,RS,M4X8	
82	XA9-0633-000		2	SCREW,W/WASHER,M4X8	
83	XA9-0915-000		1	SCREW,P,M3X6	
501	XB1-2300-609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1-2302-509		4	SCREW,MACH.,TRUSS HEAD,M3X25	
503	XB1-2400-609		6	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB6-7300-609		10	SCREW,TP,M3X6	
505	XB6-7300-809		3	SCREW,TP,M3X8	
506	XD1-4200-302		1	WASHER,TOOTHED LOCK	
507	XD2-1100-322		20	RING,E	
508	XD2-1100-402		6	RING,E	
509	XD2-1100-502		12	RING,E	
510	XD2-1100-642		17	RING,E	
511	XD3-2200-102		1	PIN,DOWEL	
512	XD3-2200-142		5	PIN,DOWEL	
513	XD3-2200-122		3	PIN,DOWEL	

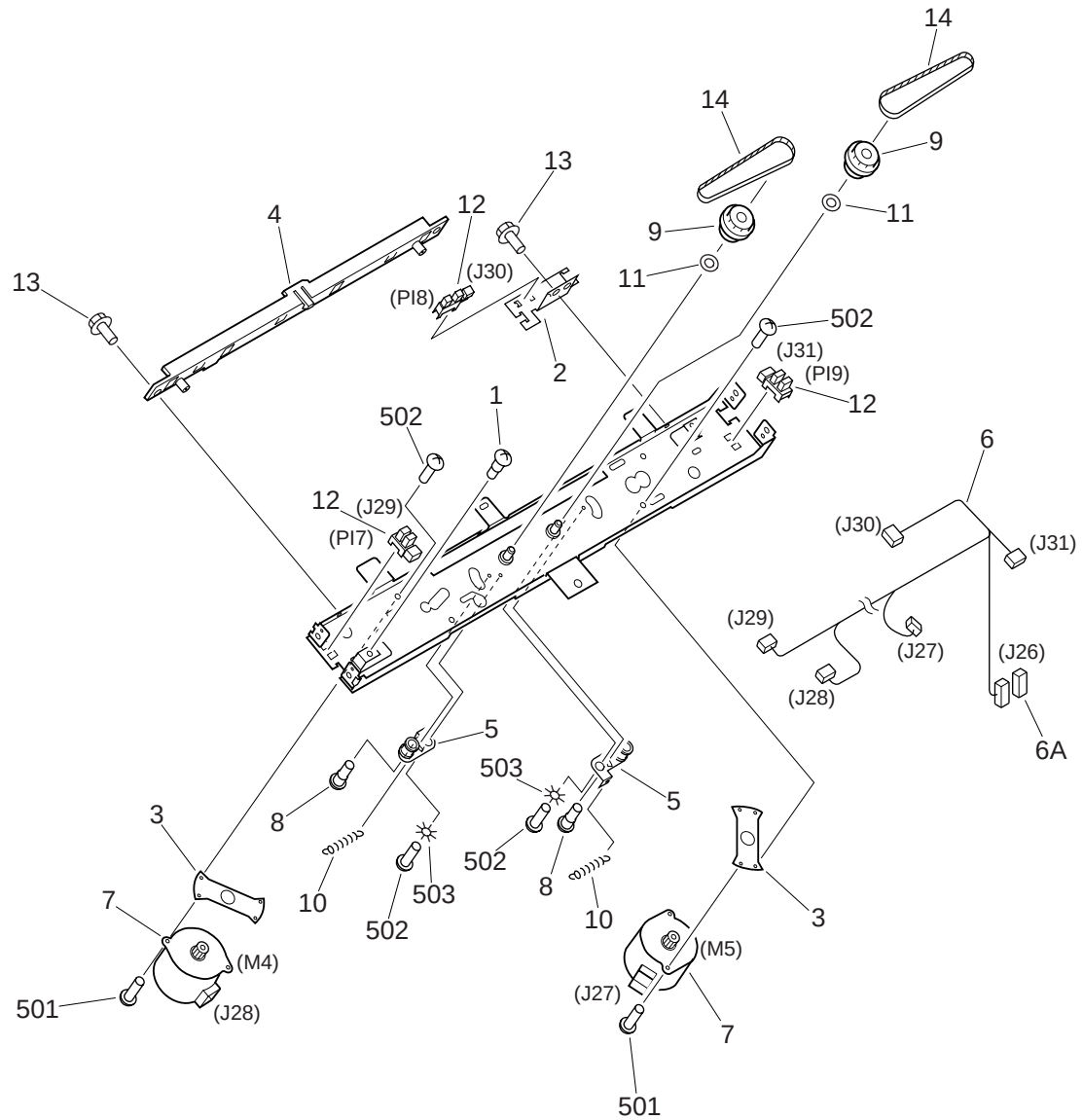
FIGURE T21 TRAY ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure T20.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T21 -	FG6-3079-000		1	TRAY ASSEMBLY	SEE NOTE
1	FB4-8365-000		1	RACK, FRONT	
2	FB4-8366-000		1	LINK, 2	
3	FB4-8367-000		1	PLATE, SIDE, FRONT	
4	FB4-8368-000		2	LINK, 1	
5	FB4-8369-000		1	FLAG, TRAY SENSOR	
6	FB4-8370-000		1	SPRING, TORSION	
7	FB4-8371-000		1	PLATE, SIDE, REAR	
8	FS5-6662-000		2	ROLLER, 1	
9	FS5-6663-000		2	ROLLER, 2	
10	FS7-2087-000		1	SPRING, TENSION	

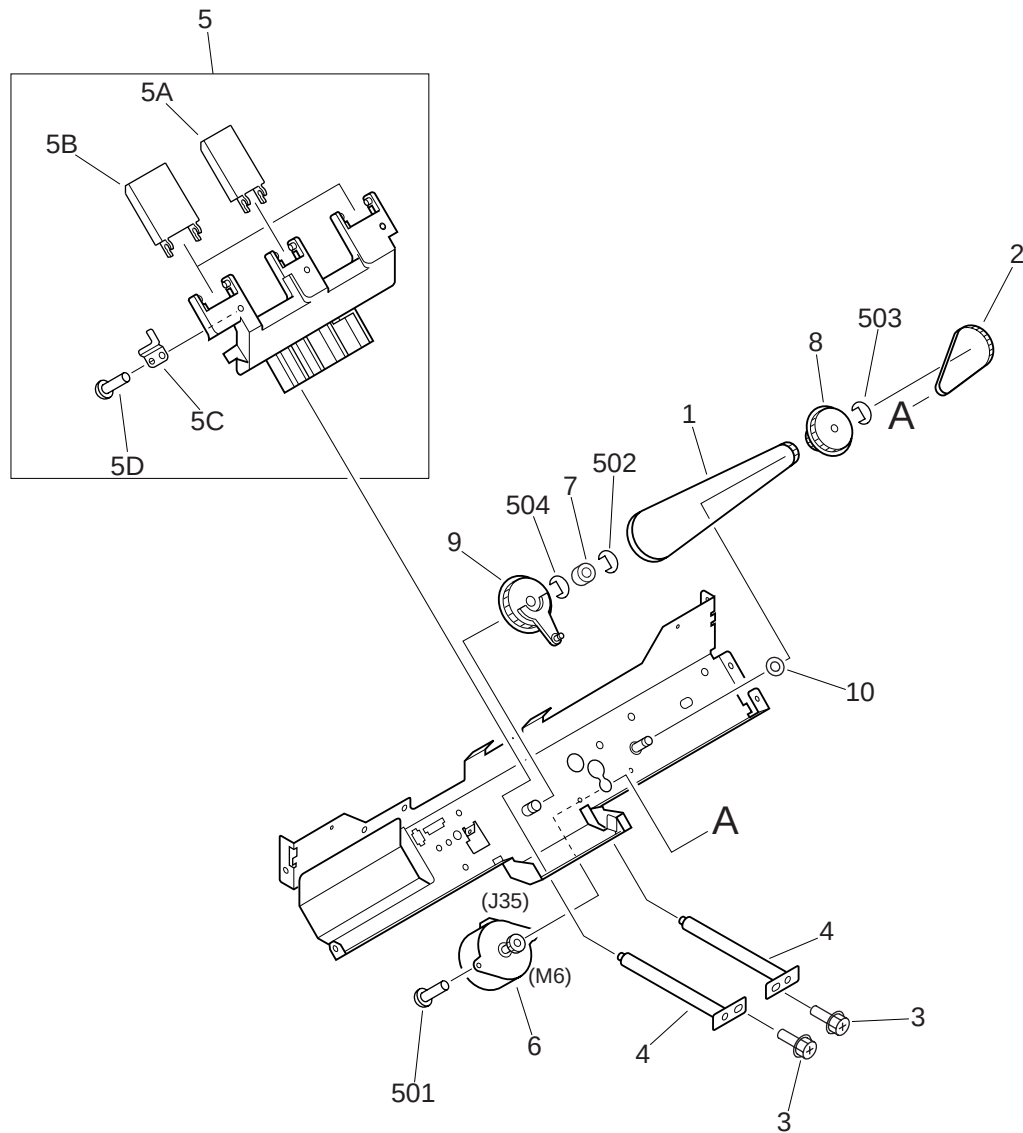
FIGURE T22 TRAY FRAME ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure T20.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T22 -	FG6-3080-000		1	TRAY FRAME ASSEMBLY	SEE NOTE
1	FA2-5970-000		1	SCREW, STEPPED	
2	FB4-8375-000		1	PLATE, TRAY SENSOR	
3	FB4-8376-000		2	MOUNT, MOTOR	
4	FB4-8392-000		1	GUIDE, TRAY CABLE	
5	FF5-8481-000		2	PLATE, TENSION	
6	FG3-0174-000		1	CABLE, TRAY 1	J26-31
6A	VS1-6319-020		1	CONNECTOR, SNAP TIGHT	J26
7	FH6-1642-000		2	MOTOR, STEPPING, DC24V	M4,5, J28,27
8	FS1-9120-000		2	SCREW,STEPPED,M3	
9	FS7-0354-000		2	GEAR, 16T/PULLEY, 36T	
10	FS7-2088-000		2	SPRING, TENSION	
11	RA1-2483-000		2	FLANGE, PULLEY	
12	WG8-5362-000		3	IC, TLP1241, PHOTO-INTERRUPTER	PI7-9 J29-31
13	XA9-0629-000		3	SCREW,RS,M4X8	
14	XF9-0697-000		2	BELT, TIMING	
501	XB1-2300-609		4	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB6-7300-609		6	SCREW,TP,M3X6	
503	XD1-4200-302		2	WASHER,TOOTHED LOCK	

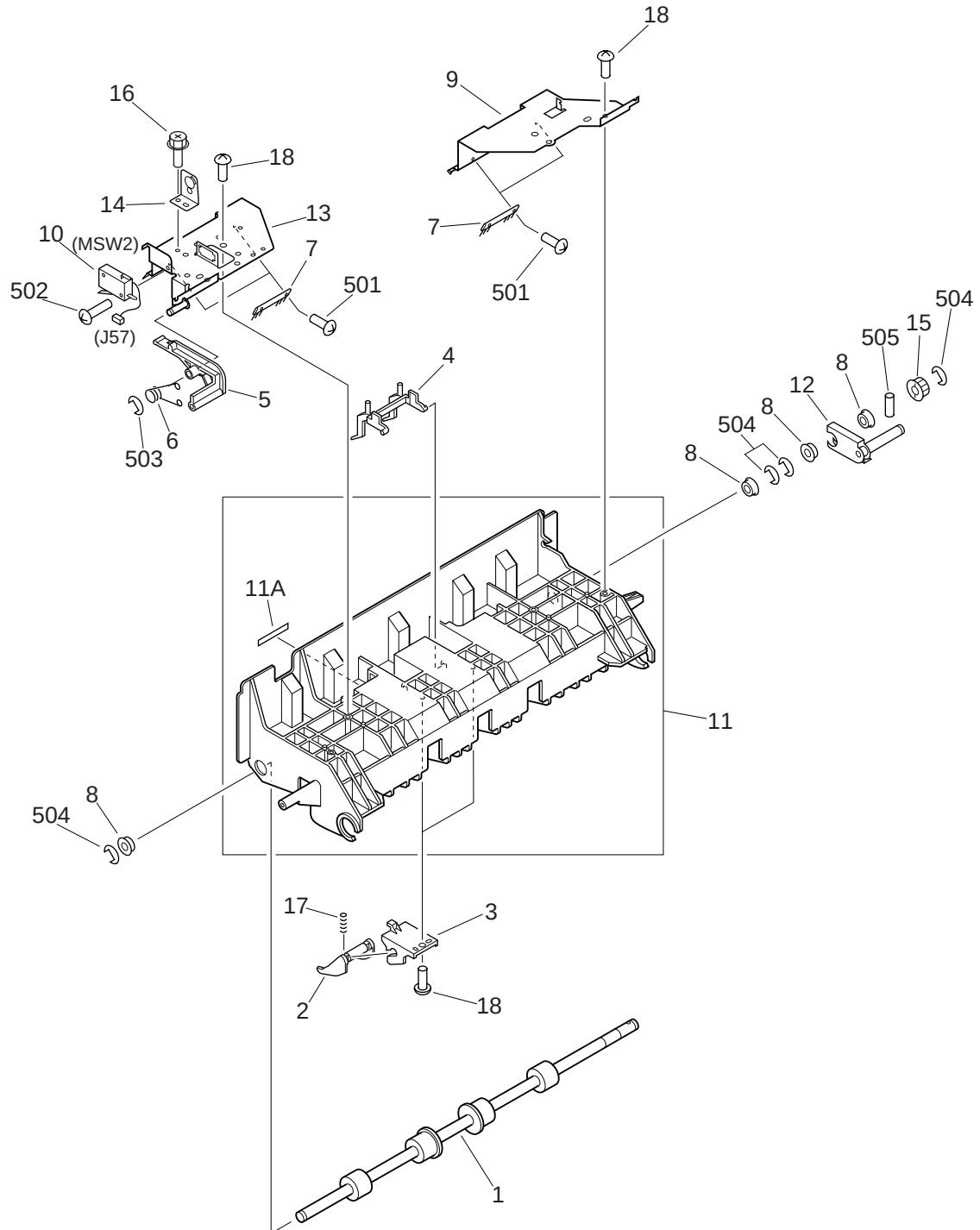
FIGURE T23 TRAY AUXILIARY PLATE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure T20.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T23 -	FG6-3084-000		1	TRAY AUXILIARY PLATE ASSEMBLY	SEE NOTE
1	XF9-0539-000		1	BELT, TIMING	
2	XF9-0357-000		1	BELT, TIMING	
3	XA9-0629-000		2	SCREW,RS,M4X8	
4	FF5-8483-000		2	RAIL, TRAY	
5	FG6-3086-000		1	AUXILIARY TRAY ASSEMBLY	
5A	FB4-8361-000		1	GUIDE, TRAY, 2	
5B	FB4-8360-000		2	GUIDE, TRAY, 1	
5C	FB4-8393-000		3	SPRING, LEAF	
5D	XA9-0592-000		3	SCREW, M4X6	
6	FH6-1643-000		1	MOTOR, STEPPING, DC24V	M6 J35
7	FS2-6581-000		1	ROLLER	
8	FS5-3746-000		1	PULLEY, IDLER, 18T/48T	
9	FS5-3747-000		1	PULLEY, 36T	
10	RA1-2483-000		1	FLANGE, PULLEY	
501	XB1-2300-609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XD2-1100-322		1	RING,E	
503	XD2-1100-502		1	RING,E	
504	XD2-1100-642		1	RING,E	

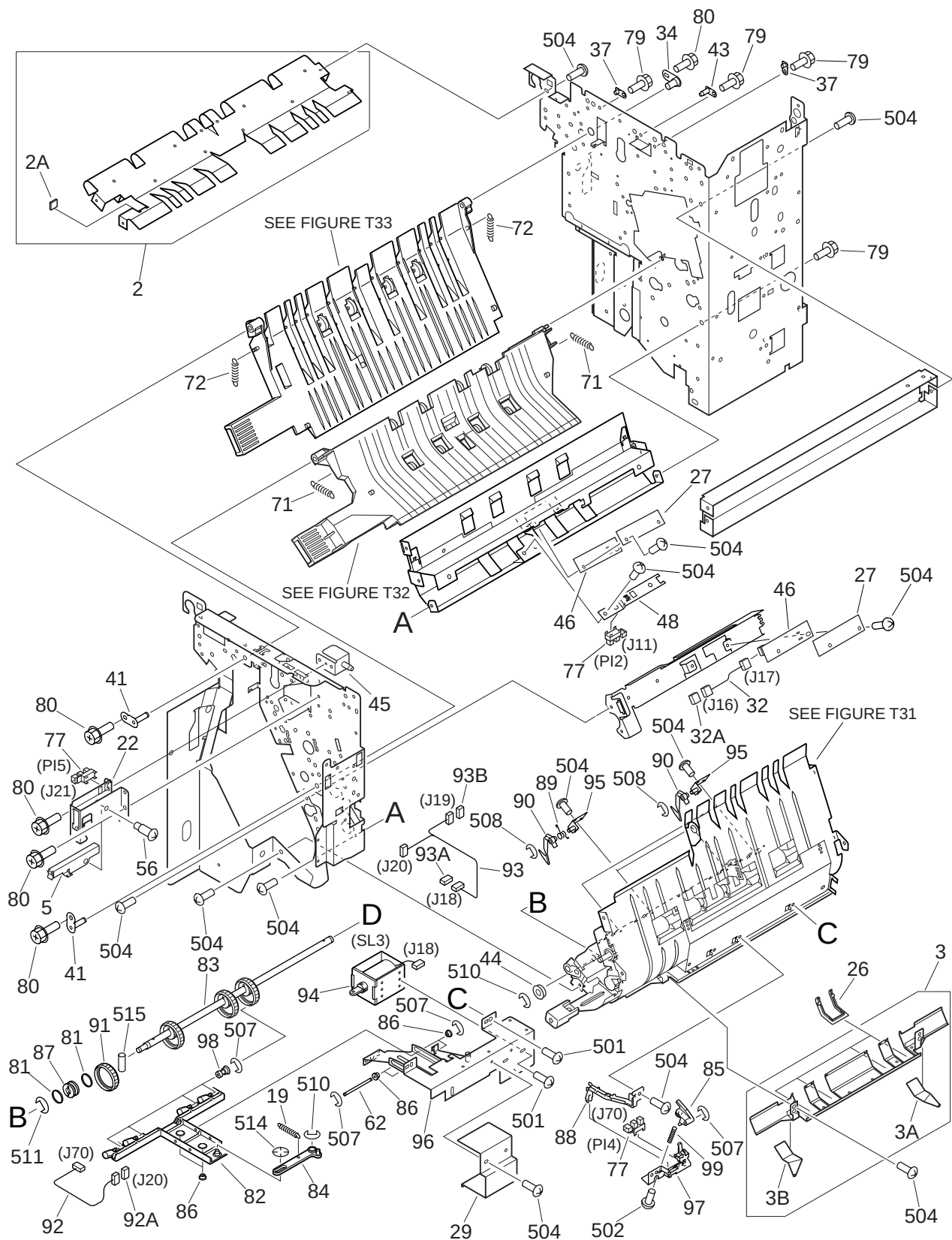
FIGURE T24 SWING GUIDE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure T20.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T24 -	FG6-3104-000		1	SWING GUIDE ASSEMBLY	SEE NOTE
1	FB4-8363-000		1	ROLLER, DELIVERY, UPPER	
2	FB4-8394-000		2	GUIDE, LIB	
3	FB4-8395-000		2	HOLDER, GUIDE LIB	
4	FB4-8397-000		1	ARM, STOP	
5	FB4-8406-000		1	LEVER, SWITCH	
6	FB4-8407-000		1	SPRING, TORSION	
7	FB4-8408-000		4	ELIMINATOR, STATIC CHARGE	
8	XG9-0403-000		4	BEARING, BALL	
9	FB4-8410-000		1	PLATE, SPRING ANCHOR, REAR	
10	FF3-3609-000		1	CABLE, SWING GUIDE SWITCH	MSW2 J57
11	FF5-8477-000		1	GUIDE, SWING	
11A	FS6-8795-000		1	SEAL, JAM	
12	FF5-8486-000		1	LINK, ROLLER, 2	
13	FF5-8487-000		1	PLATE, SPRING ANCHOR, FRONT	
14	FF5-8493-000		1	GUIDE, HARNESS	
15	FS5-3748-000		1	PULLEY, 26T	
16	XA9-0629-000		1	SCREW,RS,M4X8	
17	FS7-2089-000		2	SPRING, COMPRESSION	
18	XA9-0605-000		6	SCREW,P,M4X8	
501	XB1-2300-609		4	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1-2301-409		1	SCREW,MACH.,TRUSS HEAD,M3X14	
503	XD2-1100-502		1	RING,E	
504	XD2-1100-642		4	RING,E	
505	XD3-2200-122		1	PIN,DOWEL	

FIGURE T30 FEEDER ASSEMBLY(1/3)



NOTE : This assembly includes the assemblies shown in Figure T31,T32 and T33.

FEEDER ASSEMBLY(2/3)

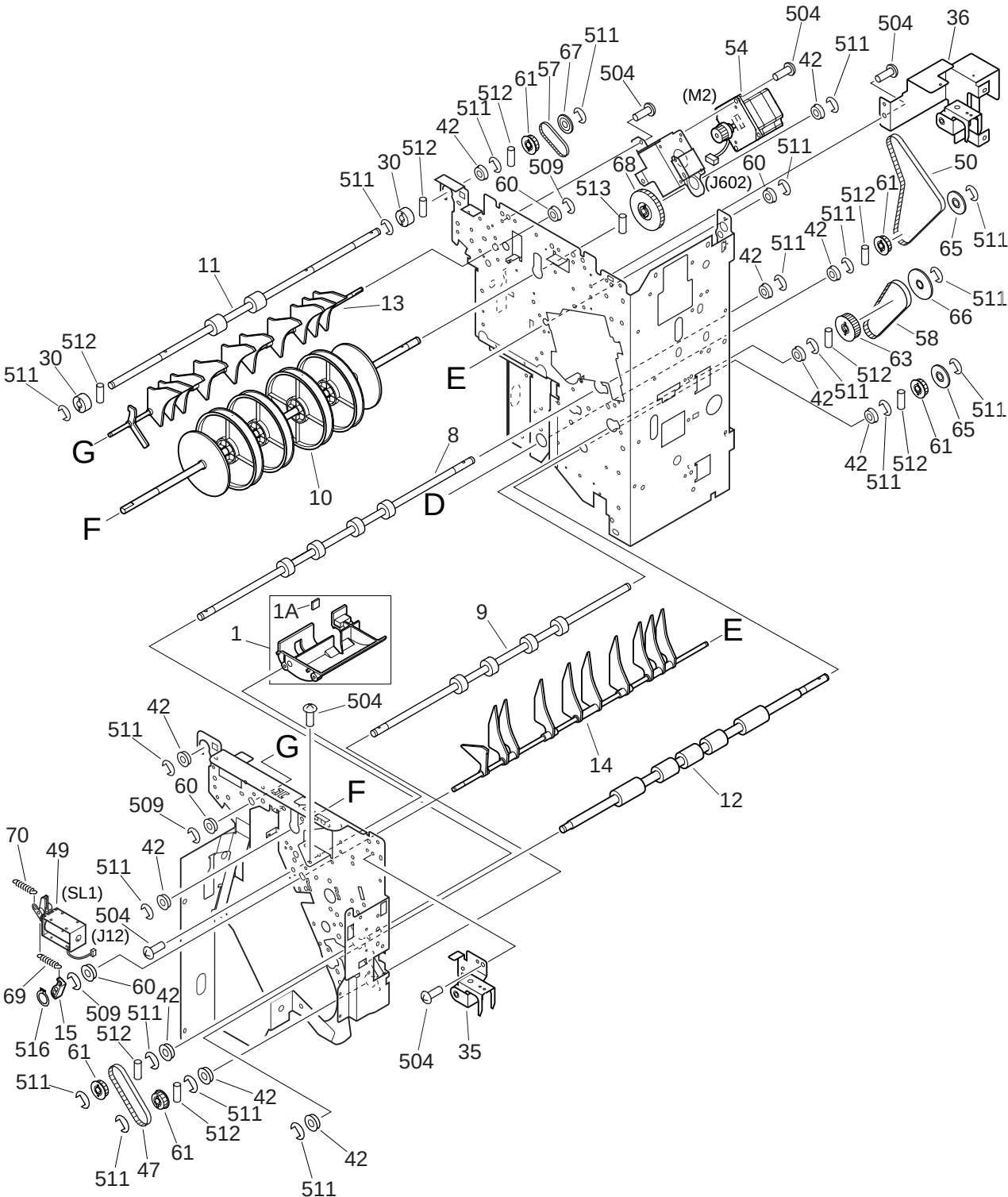


FIGURE T30 FEEDER ASSEMBLY(3/3)

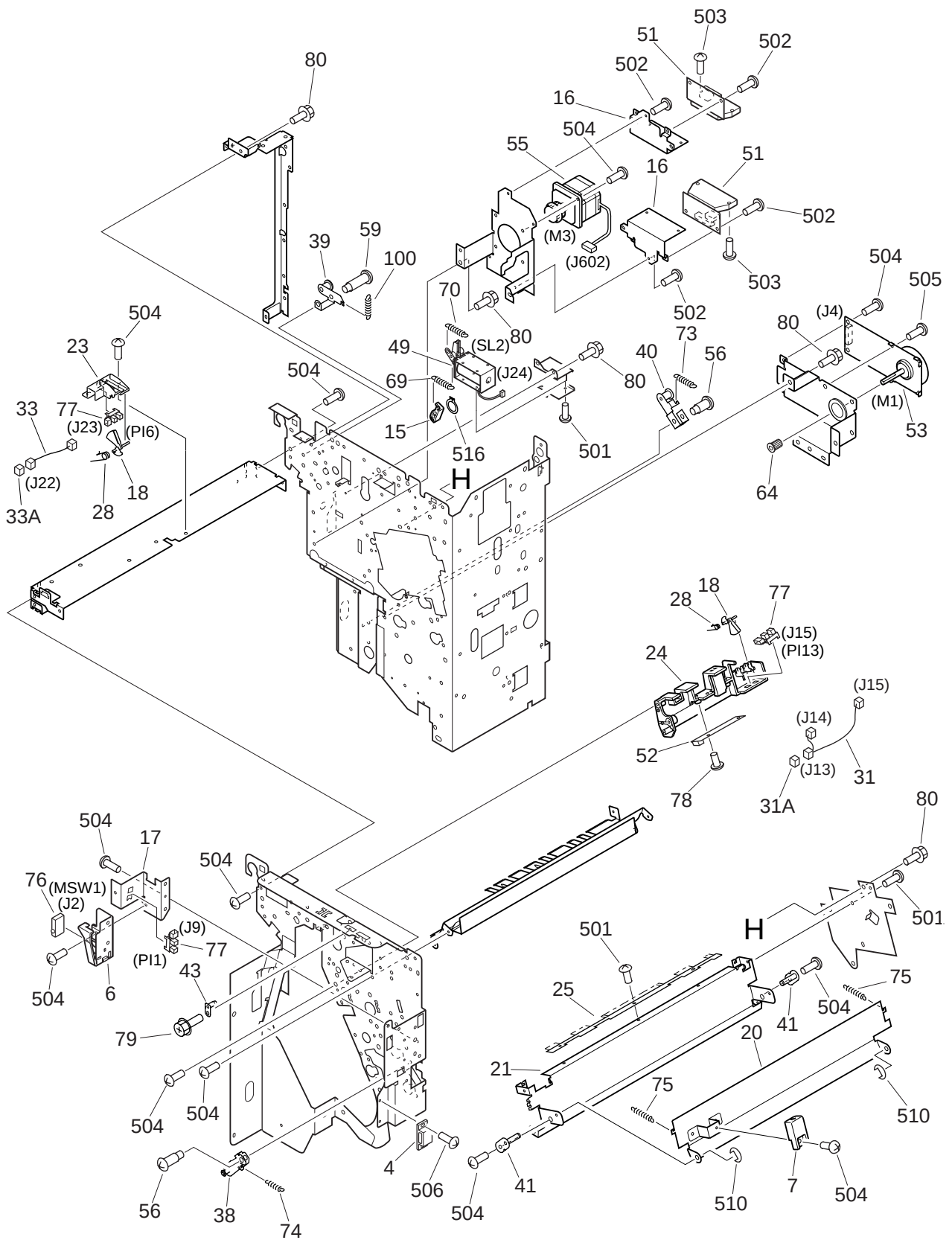


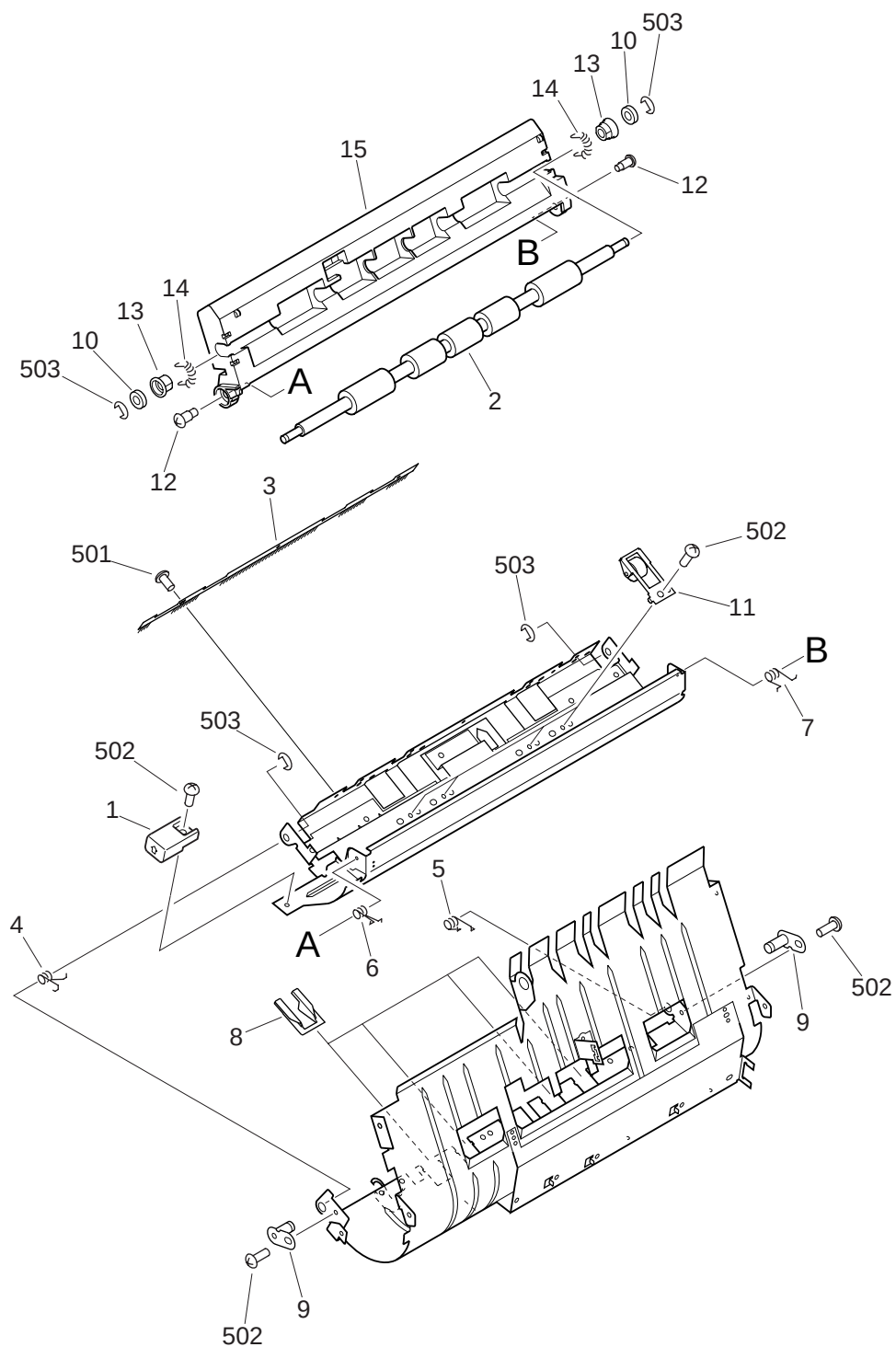
FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T30 -	FG6-3169-000		1	FEEDER ASSEMBLY	SEE NOTE
1	FF5-8550-000		1	GUIDE, UPPER	
1A	FA6-0768-020		1	SHEET, STOP	
2	FL6-2053-000		1	GUIDE, NON-SORT	
2A	FA6-0768-020		1	SHEET, STOP	
3	FF5-8549-000		1	GUIDE, STAPLER	
3A	FB4-8685-000		1	SHEET, MYLAR, REAR	
3B	FB4-8686-000		1	SHEET, MYLAR, FRONT	
4	FA3-4725-000		1	CATCH, MAGNET	
5	FB1-7099-020		1	LEVER, STOP	
6	FB3-0123-030		1	HOLDER, SWITCH	
7	FB3-3834-000		1	KNOB	
8	FB4-8615-000		1	ROLLER	
9	FB4-8616-000		1	ROLLER, 2	
10	FB4-8617-000		1	ROLLER, BUFFER	
11	FB4-8618-000		1	ROLLER, NON-SORT	
12	FB4-8619-000		1	ROLLER	
13	FB4-8622-000		1	DEFLECTOR, 1	
14	FB4-8623-000		1	DEFLECTOR, 2	
15	FB4-8624-000		2	ARM, DEFLECTOR	
16	FB4-8630-000		2	MOUNT, PCB	
17	FB4-8634-000		1	MOUNT, SENSOR	
18	FB4-8641-000		2	FLAG, SENSOR	
19	FS7-2117-000		1	SPRING, TENSION	
20	FB4-8645-000		1	GUIDE, 1	
21	FB4-8646-000		1	GUIDE, 2	
22	FB4-8660-000		1	MOUNT, STOP	
23	FB4-8661-000		1	HOLDER, SENSOR	
24	FB4-8662-000		1	HOLDER, SENSOR	
25	FB4-8684-000		1	ELIMINATOR, STATIC CHARGE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T30 - 26	FB4-8708-000		4	COVER, EDGE	
27	FB4-8713-000		2	SHEET, PCB	
28	FB4-8718-000		2	SPRING, TORSION	
29	FB4-8719-000		1	COVER, CONNECTOR	
30	FC2-5102-000		2	ROLLER, DELIVERY, 1	
31	FF3-3599-000		1	CABLE, BUFFER PASS	J13-15
31A	VS1-5057-007		1	CONNECTOR, SNAP TIGHT	J13
32	FF3-3600-000		1	CABLE, LOWER PASS SENSOR	J16,17
32A	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	J16
33	FF3-3601-000		1	CABLE, UPPER PASS SENSOR	J22,23
33A	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	J22
34	FF5-3800-000		1	PLATE, PIN, 1	
35	FF5-8461-000		1	LATCH, FRONT	
36	FF5-8462-000		1	LATCH, REAR	
37	FF5-8523-000		2	PLATE, PIN	
38	FF5-8529-000		1	MOUNT, TENSIONER	
39	FF5-8530-000		1	MOUNT, TENSIONER, 2	
40	FF5-8531-000		1	MOUNT, TENSIONER, 3	
41	FF5-8532-000		4	PLATE, PIN, 2	
42	XG9-0365-000		11	BEARING, BALL	
43	FF5-8534-000		2	PLATE, PIN	
44	XG9-0337-000		1	BEARING, BALL	
45	FF5-8538-000		1	PLATE, PIN	
46	FF5-8547-000		2	GUIDE, SENSOR	
47	XF9-0695-000		1	BELT, TIMING	
48	FF5-8548-000		1	MOUNT, SENSOR	
49	FF5-8551-000		1	SOLENOID	SL1,2 J12,24
50	XF9-0694-000		1	BELT, TIMING	
51	FG2-9785-000		2	DRIVER PCB ASSEMBLY	
52	FG3-0081-000		1	SENSOR PCB ASSEMBLY	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T30 - 53	FH6-1639-000		1	MOTOR, DC 24V	M1 J4
54	FH6-1640-000		1	MOTOR, STEPPING, DC24V	M2 J602
55	FH6-1641-000		1	MOTOR, STEPPING, DC24V	M3 J602
56	FS1-9005-000		3	SCREW, STEPPED, M4	
57	XF9-0693-000		1	BELT, TIMING	
58	XF9-0372-000		1	BELT, TIMING, 82T	
59	FS1-9255-000		1	SCREW, STEPPED, M4	
60	FS2-1528-000		4	BUSHING	
61	FS2-3488-000		5	PULLEY, 32T	
62	FS7-5267-000		2	SHAFT	
63	FS2-3527-000		1	PULLEY, 48T	
64	FS5-3749-000		1	PULLEY, 16T	
65	FS5-6243-000		2	ROLLER	
66	FS5-6381-000		1	FLANGE	
67	FS5-6661-000		1	FLANGE	
68	FS7-0377-000		1	GEAR, 48T	
69	FS7-2107-000		2	SPRING, TENSION	
70	FS7-2108-000		2	SPRING, TENSION	
71	FS7-2109-000		2	SPRING, TENSION	
72	FS7-2110-000		2	SPRING, TENSION	
73	FS7-2111-000		1	SPRING, TENSION	
74	FS7-2112-000		1	SPRING, TENSION	
75	FS7-2115-000		2	SPRING, TENSION	
76	WC4-5077-000		1	SWITCH	MSW1 J2
77	WG8-5362-000		6	IC, TLP1241, PHOTO-INTERRUPTER	J9,11,70,21,23,15 PI1,2,4-6,13
78	XA9-0605-000		6	SCREW, P, M4X8	
79	XA9-0629-000		6	SCREW, RS, M4X8	
80	XA9-0732-000		26	SCREW, RS, M4X8	
81	FA6-0910-000		8	RING, RUBBER	
82	FB4-8610-000		1	LEVER, VARIABLE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T30 - 83	FB4-8621-000		1	SHAFT, ROLLER	
84	FB4-8664-000		1	LEVER, SOLENOID, A	
85	FB4-8668-000		1	GUIDE, PAPER	
86	FB4-8673-000		6	BUSHING	
87	FB4-8678-000		4	ROLLER	
88	FB4-8690-000		1	GUIDE, CABLE	
89	FB4-8700-000		2	SPRING, TORSION	
90	FB4-8705-000		4	ARM, STOP	
91	FB4-8709-000		4	BELT, PAPER FEED	
92	FF3-3604-000		1	CABLE, PAPER FEED SENSOR	J20,70
92A	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	J20
93	FF3-3607-000		1	CABLE	J18-20
93A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J18
93B	VS1-5057-005		1	CONNECTOR, SNAP TIGHT	J19
94	FF5-8535-000		1	SOLENOID	SL3 J18
95	FF5-8542-000		4	BRACKET	
96	FF5-8544-000		1	MOUNT, SOLENOID	
97	FF5-8545-000		1	MOUNT, SENSOR	
98	FS5-6664-000		4	ROLLER	
99	FS7-2118-000		1	SPRING, COMPRESSION	
100	FS7-2121-000		1	SPRING, TENSION	
501	XB1-2300-409		13	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1-2300-609		9	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1-2301-209		4	SCREW,MACH.,TRUSS HEAD,M3X12	
504	XB1-2400-609		AR	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XB1-2401-209		4	SCREW,MACH.,TRUSS HEAD,M4X12	
506	XB6-7300-609		2	SCREW,TP,M3X6	
507	XD2-1100-242		11	RING,E	
508	XD2-1100-322		4	RING,E	
509	XD2-1100-402		4	RING,E	

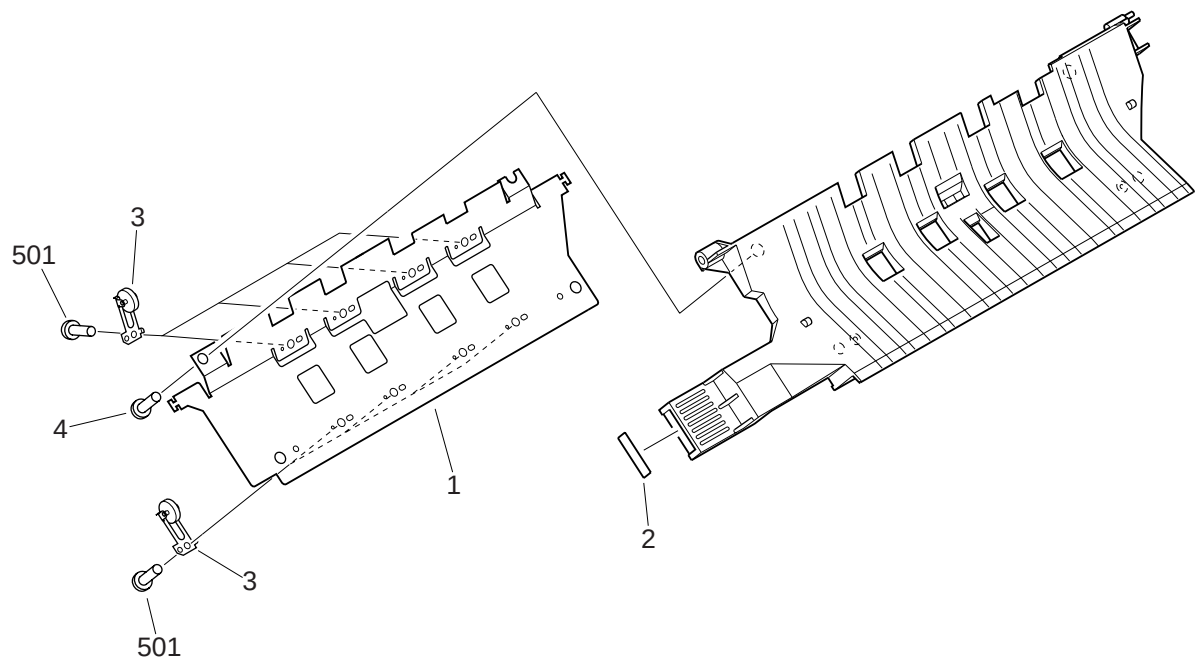
FIGURE T31 SORT GUIDE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure T30.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T31 -	FG6-3171-000		1	SORT GUIDE ASSEMBLY	SEE NOTE
1	FB3-3834-000		1	KNOB	
2	FB4-8620-000		1	ROLLER	
3	FB4-8684-000		1	ELIMINATOR, STATIC CHARGE	
4	FB4-8701-000		1	SPRING, TORSION	
5	FB4-8702-000		1	SPRING, TORSION	
6	FB4-8703-000		1	SPRING, TORSION	
7	FB4-8704-000		1	SPRING, TORSION	
8	FB4-8707-000		4	GUIDE, BELT	
9	FF5-3804-000		2	PLATE, PIN, 1	
10	XG9-0362-000		2	BUSHING, CONDUCTIVE	
11	FF5-8546-000		4	ROLLER, DELIVERY	
12	FS1-9168-000		2	SCREW, STEPPED, M4X5	
13	FS5-6657-000		2	BUSHING	
14	FS7-2114-000		2	SPRING, TENSION	
15	FF5-8524-000		1	GUIDE, SORT	
501	XB1-2300-409		3	SCREW, MACH., TRUSS HEAD, M3X4	
502	XB1-2400-609		7	SCREW, MACH., TRUSS HEAD, M4X6	
503	XD2-1100-502		4	RING, E	

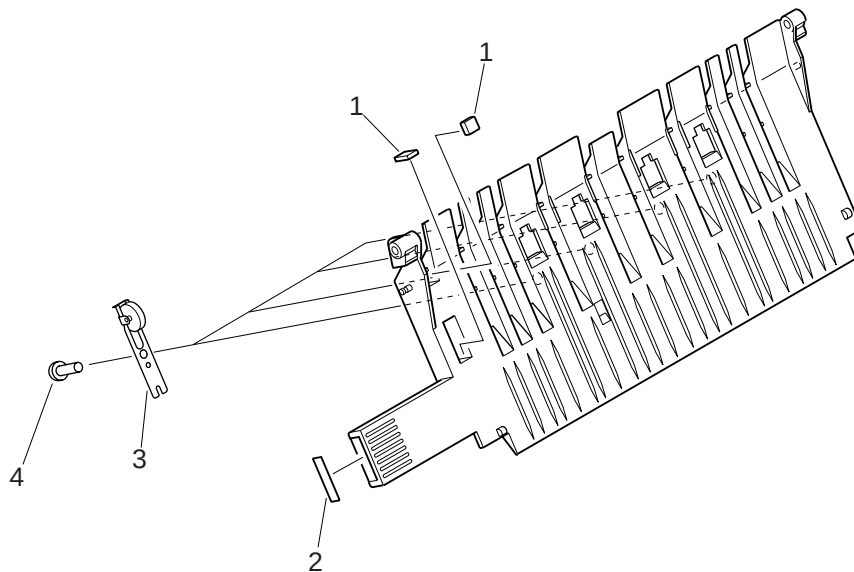
PAPER FEED LOWER GUIDE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure T30.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T32 -	FG6-3178-000		1	PAPER FEED LOWER GUIDE ASS'Y	SEE NOTE
1	FB4-8657-000		1	PLATE, SUPPORT	
2	FB4-8715-000		1	LABEL, GUIDE	
3	FF5-6194-000		8	ROLLER, FEED	
4	XA9-0605-000		4	SCREW,P,M4X8	
501	XB1-2400-609		8	SCREW,MACH.,TRUSS HEAD,M4X6	

SORT LEFT LOWER GUIDE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure T30.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T33 -	FG6-3179-000		1	SORT LEFT LOWER GUIDE ASSEMBLY	SEE NOTE
1	FA6-0768-020		2	SHEET, STOP	
2	FB4-8716-000		1	LABEL, GUIDE	
3	FF5-8536-000		4	ROLLER, FEED	
4	XA9-0605-000		4	SCREW,P,M4X8	

UPPER FEEDER ASSEMBLY

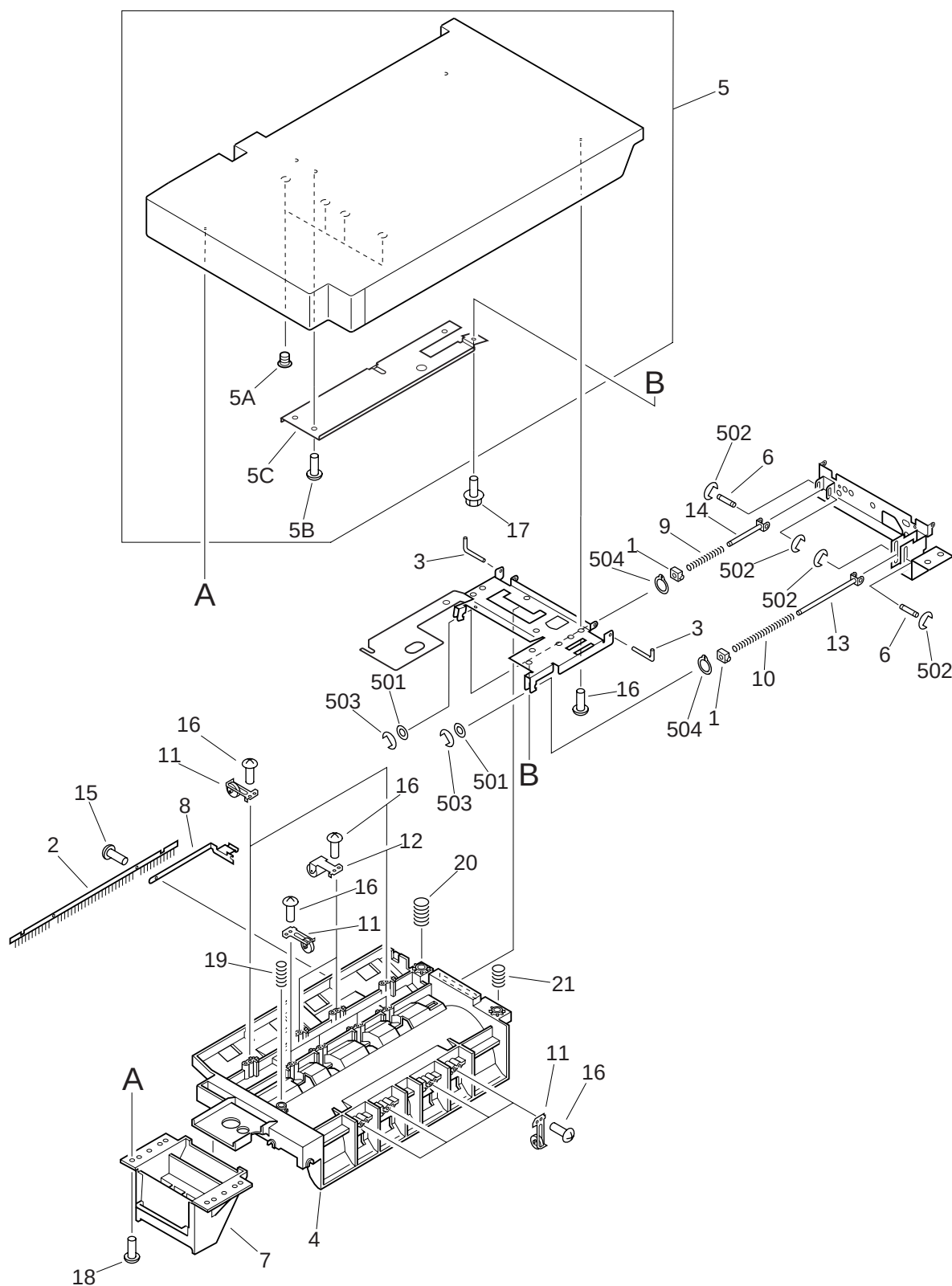
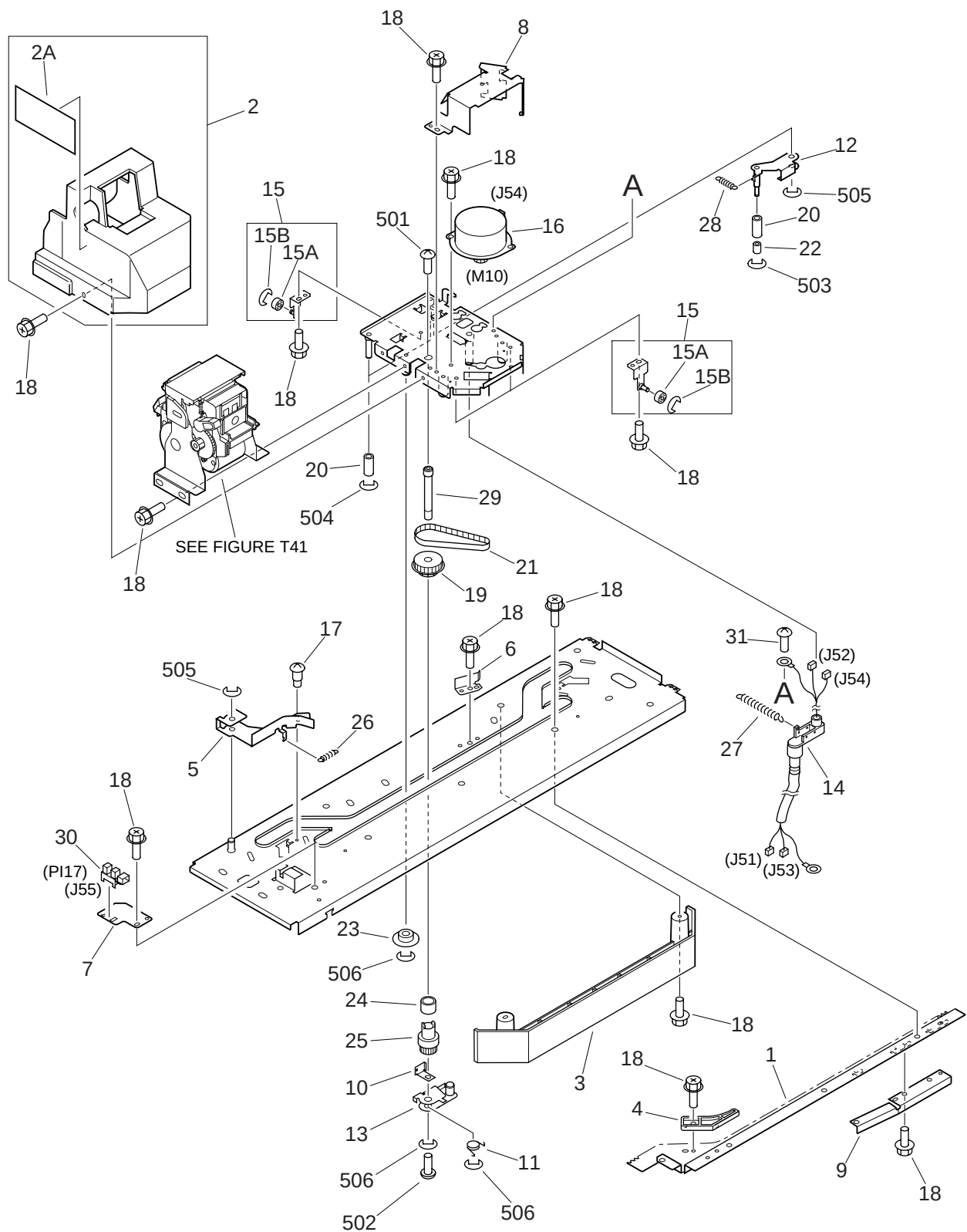


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T35 -	FG6-3170-000		1	UPPER FEEDER ASSEMBLY	
1	FA6-2369-000		2	BLOCK, SLIDER	
2	FB4-8720-000		1	ELIMINATOR, STATIC CHARGE	
3	FB1-7173-000		2	PIN, HINGE	
4	FB4-8613-000		1	GUIDE, UPPER	
5	FG6-3173-000		1	UPPER COVER ASSEMBLY	
5A	FC2-3140-000		4	CATCH, MAGNET	
5B	XA9-0870-000		5	SCREW,P,M4X10	
5C	FB4-8712-000		1	PLATE, SUPPORT	
6	FB4-8648-000		2	SHAFT, SPRING	
7	FB4-8663-000		1	GRIP	
8	FB4-8682-000		1	SPRING, LEAF, GROUNDING	
9	FS3-2703-000		1	SPRING, COMPRESSION	
10	FS7-2120-000		1	SPRING, COMPRESSION	
11	FF5-6194-000		10	ROLLER, FEED	
12	FF5-8537-000		2	ROLLER, FEED	
13	FF5-8540-000		1	MOUNT, SPRING, 1	
14	FF5-8541-000		1	MOUNT, SPRING, 2	
15	XA9-0591-000		2	SCREW,M3X8	
16	XA9-0605-000		12	SCREW,P,M4X8	
17	XA9-0629-000		1	SCREW,RS,M4X8	
18	XA9-0870-000		10	SCREW,P,M4X10	
19	FS7-2124-000		1	SPRING, COMPRESSION	
20	FS7-2123-000		1	SPRING, COMPRESSION	
21	FS7-2122-000		1	SPRING, COMPRESSION	
501	XD1-1107-239		2	SHIM	
502	XD2-1100-322		4	RING,E	
503	XD2-1100-402		2	RING,E	
504	XD2-2100-502		2	RING,GRIP	

FIGURE T40 STAPLER MOUNT ASSEMBLY

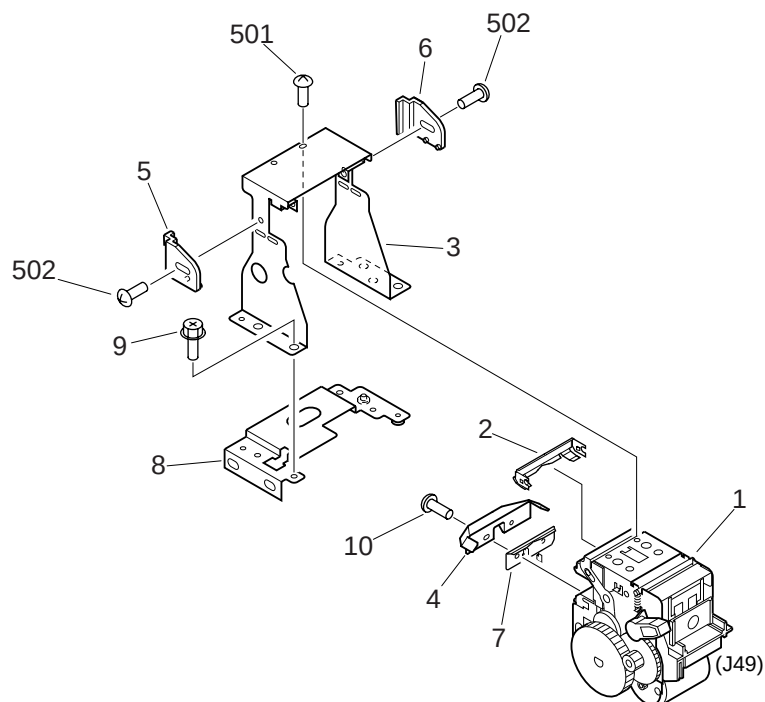


NOTE : This assembly includes the assembly shown in Figure T41.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T40 -	FG6-3148-000		1	STAPLER MOUNT ASSEMBLY	SEE NOTE
1	FB4-8520-000		1	PLATE, RACK	
2	FF5-8497-000		1	COVER, STAPLER	
2A	FB4-8549-000		1	LABEL, STAPLER COVER	
3	FB4-8525-000		1	COVER, STAPLER CABLE, 2	
4	FB4-8536-000		1	GUIDE, RACK	
5	FB4-8537-000		1	PLATE, PRESSURE GUIDE	
6	FB4-8539-000		1	PLATE, STAPLER	
7	FB4-8540-000		1	PLATE, SENSOR	
8	FB4-8543-000		1	PLATE, CABLE GUIDE	
9	FB4-8545-000		1	PLATE, STAPLER GUIDE	
10	FB4-8546-000		1	PLATE, STAPLER STOP	
11	FB4-8547-000		1	SPRING, TORSION	
12	FF5-8513-000		1	PLATE, SLIDING	
13	FF5-8514-000		1	PLATE, STAPLER SUPPORT	
14	FG3-0177-000		1	CABLE, STAPLER	J51-54
15	FG6-3152-000		3	STAPLER ROLLER PLATE ASSEMBLY	
15A	FS2-6488-000		1	ROLLER	
15B	XD2-1100-322		1	RING,E	
16	FH6-1646-000		1	MOTOR, STEPPING, DC24V	M10 J54
17	FS1-9009-000		1	SCREW,STEPPED,M3	
18	XA9-0732-000		21	SCREW,RS,M4X8	
19	FS5-3745-000		1	PULLEY, 32T	
20	FS5-6653-000		3	ROLLER, 1	
21	XF9-0625-000		1	BELT, TIMING	
22	FS5-6654-000		1	ROLLER, 2	
23	FS5-6655-000		1	ROLLER, IDLER	
24	FS5-6656-000		1	ROLLER, RAIL	
25	FS7-0371-000		1	GEAR, 16T	
26	FS7-2101-000		1	SPRING, TENSION	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T40 - 27	FS7-2102-000		1	SPRING, TENSION	PI17 J55
28	FS7-2103-000		1	SPRING, TENSION	
29	FS7-5252-000		1	SHAFT, STAPLER DRIVE	
30	WG8-5362-000		1	IC, TLP1241, PHOTO-INTERRUPTER	
31	XA9-0633-000		1	SCREW,W/WASHER,M4X8	
501	XB2-8400-809		1	SCREW,W/WASHER,M4X8	
502	XB6-7300-609		1	SCREW,TP,M3X6	
503	XD2-1100-322		1	RING,E	
504	XD2-1100-402		2	RING,E	
505	XD2-1100-502		2	RING,E	
506	XD2-1100-642		3	RING,E	

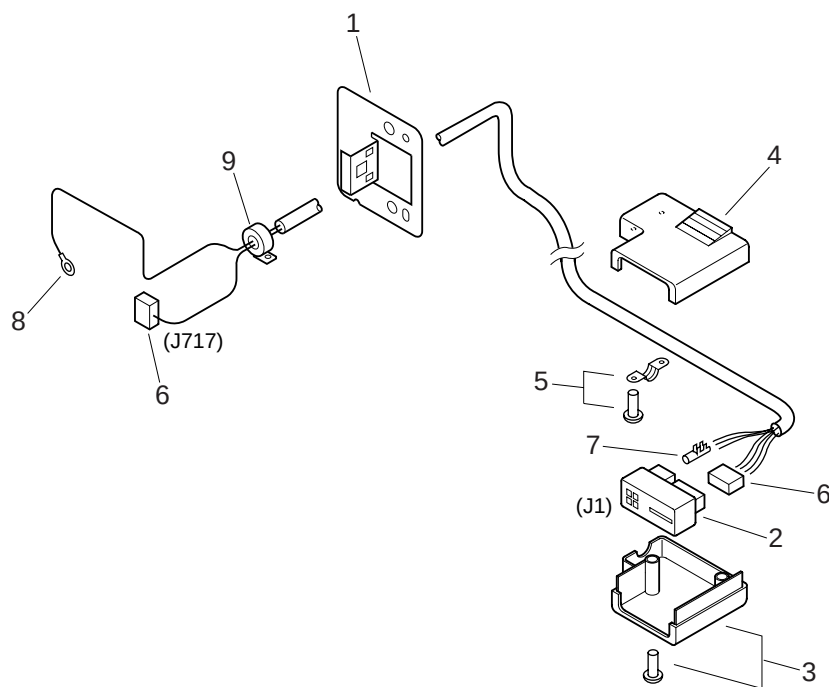
FIGURE T41 STAPLER ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure T40.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T41 -	FG6-3154-000		1	STAPLER ASSEMBLY	SEE NOTE
1	FB4-5390-000		1	STAPLER	J49
2	FB4-6652-000		1	PLATE, UPPER	
3	FB4-8530-000		1	HOLDER, STAPLER	
4	FB4-8532-000		1	GUIDE, INLET, LOWER	
5	FB4-8533-000		1	GUIDE, STAPLER SHEET, FRONT	
6	FB4-8534-000		1	GUIDE, STAPLER SHEET, REAR	
7	FB4-8548-000		1	SPRING, LEAF	
8	FF5-8515-000		1	HOLDER, STAPLER	
9	XA9-0732-000		3	SCREW,RS,M4X8	
10	XA9-0915-000		2	SCREW,P,M3X6	
501	XB1-2400-609		4	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB6-7400-609		2	SCREW,TP,M4X6	

FIGURE T45 CABLE MAIN BODY ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure T15.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T45 -	FG3-0180-000		1	CABLE MAIN BODY ASSEMBLY	SEE NOTE
1	FB4-8236-000		1	PLATE, CABLE, HOLDER	J1
2	FH2-6481-000		1	HOUSING	
3	FH2-6482-000		1	COVER, PLUG, A	
4	FH2-6483-000		1	COVER, PLUG, B	
5	FH2-6487-000		1	CLAMP, CABLE	J717
6	VS1-5452-007		2	CONNECTOR, 7P, FEMALE	
7	WS3-5044-000		1	SOCKET, CONTACT, 18-24AWG	
8	WT1-0237-000		1	TERMINAL, RING	
9	WE8-5184-000		1	FERRITE CORE	

FIGURE T90 FINISHER CONTROLLER PCB ASSEMBLY

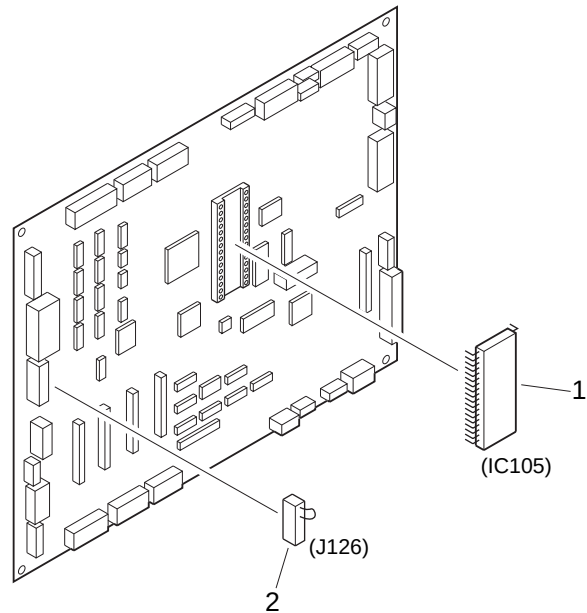
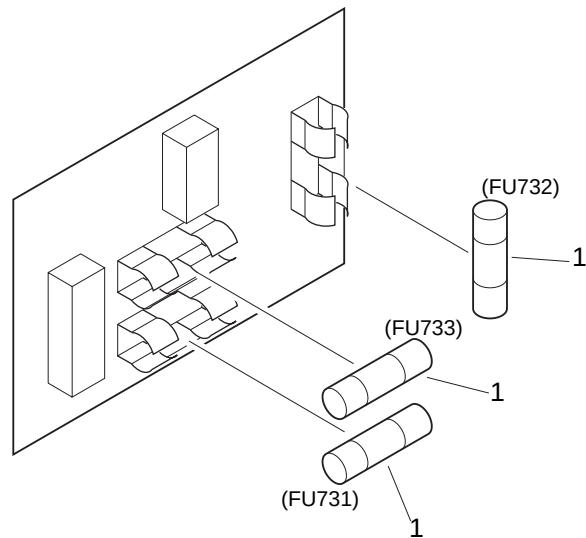


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T90 -	FG3-0080-000		1	FINISHER CONTROLLER PCB ASS'Y	
1	FF3-3634-000		1	IC, M27C4002-80XF1, EP-ROM	IC105
2	FF3-3745-000		1	CONNECTOR, SHORT	J126
IC108	FH4-5560-000		1	IC, M38881M2-010GP, IPC	

FIGURE T91 AC FUSE BOX PCB ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure T15.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T91 -	FG3-0085-000		1	AC FUSE BOX PCB ASSEMBLY	SEE NOTE
1	VD7-0646-301		3	FUSE,AC250V 6.3A	FU731-733

FIGURE TB LIST OF CONNECTORS(1/4)

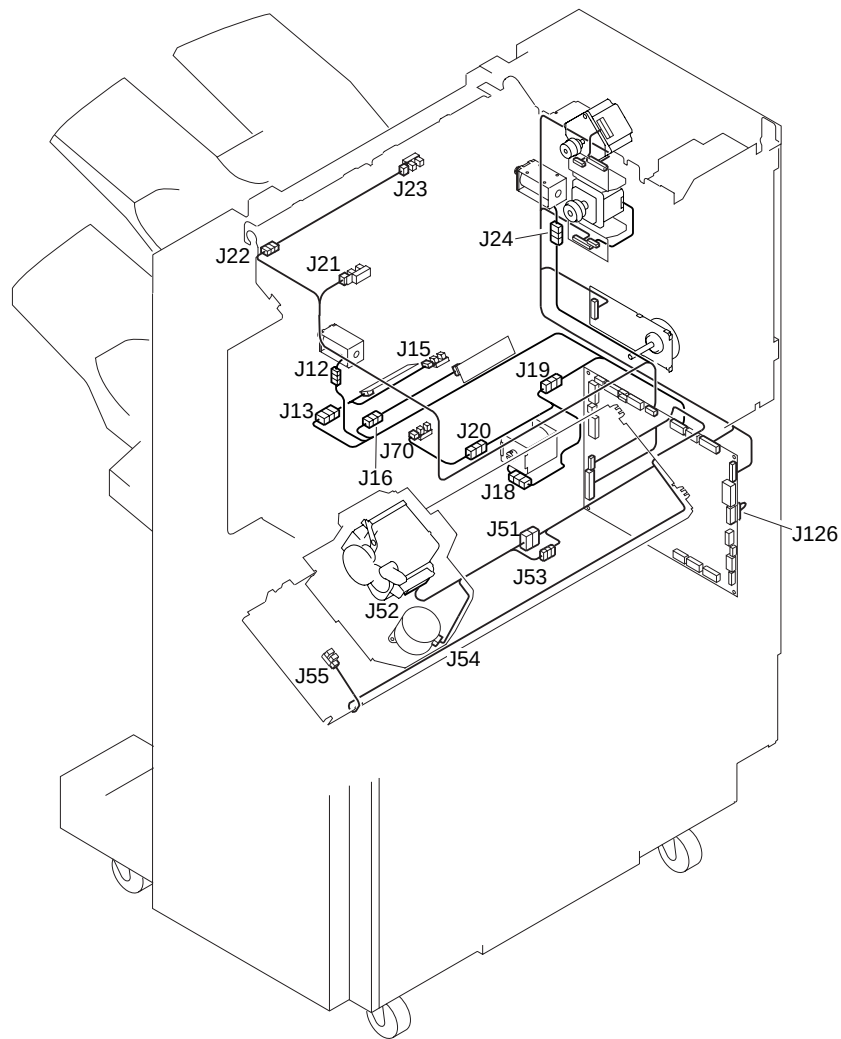


FIGURE TB LIST OF CONNECTORS(2/4)

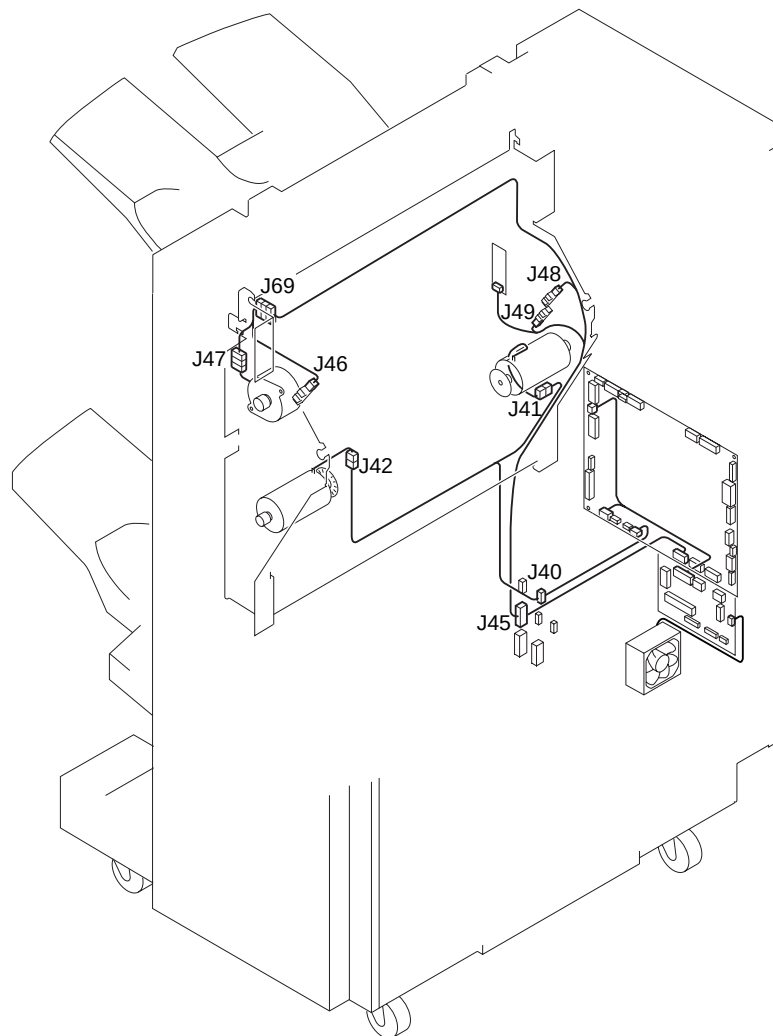


FIGURE TB LIST OF CONNECTORS(3/4)

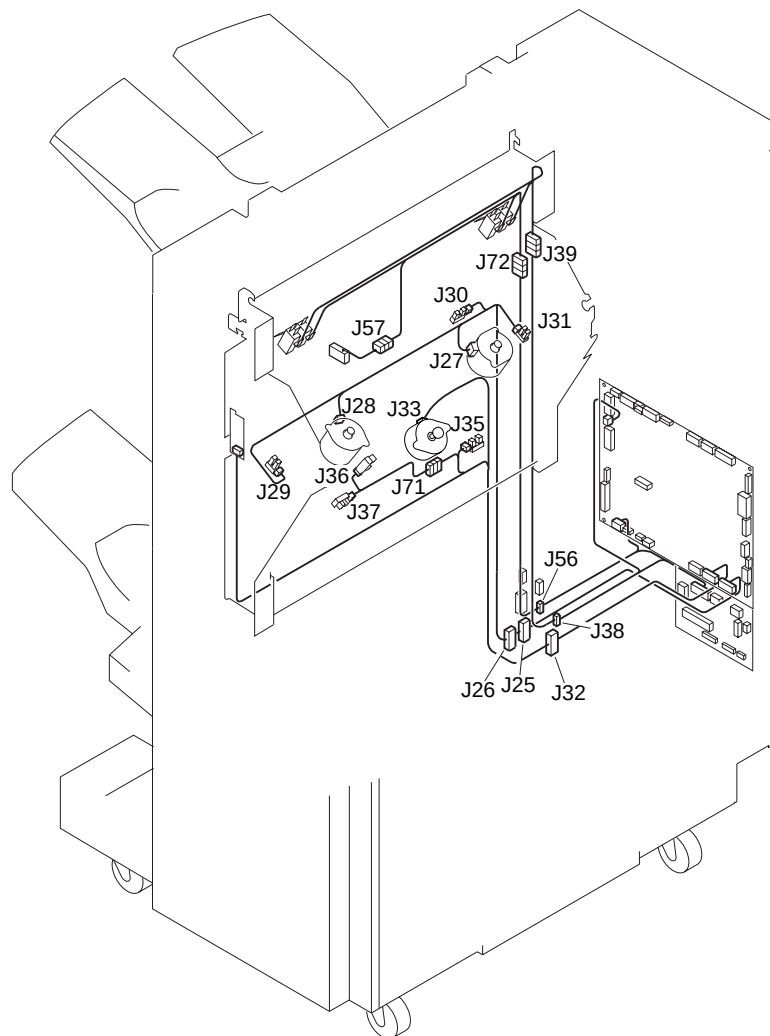


FIGURE TB LIST OF CONNECTORS(4/4)

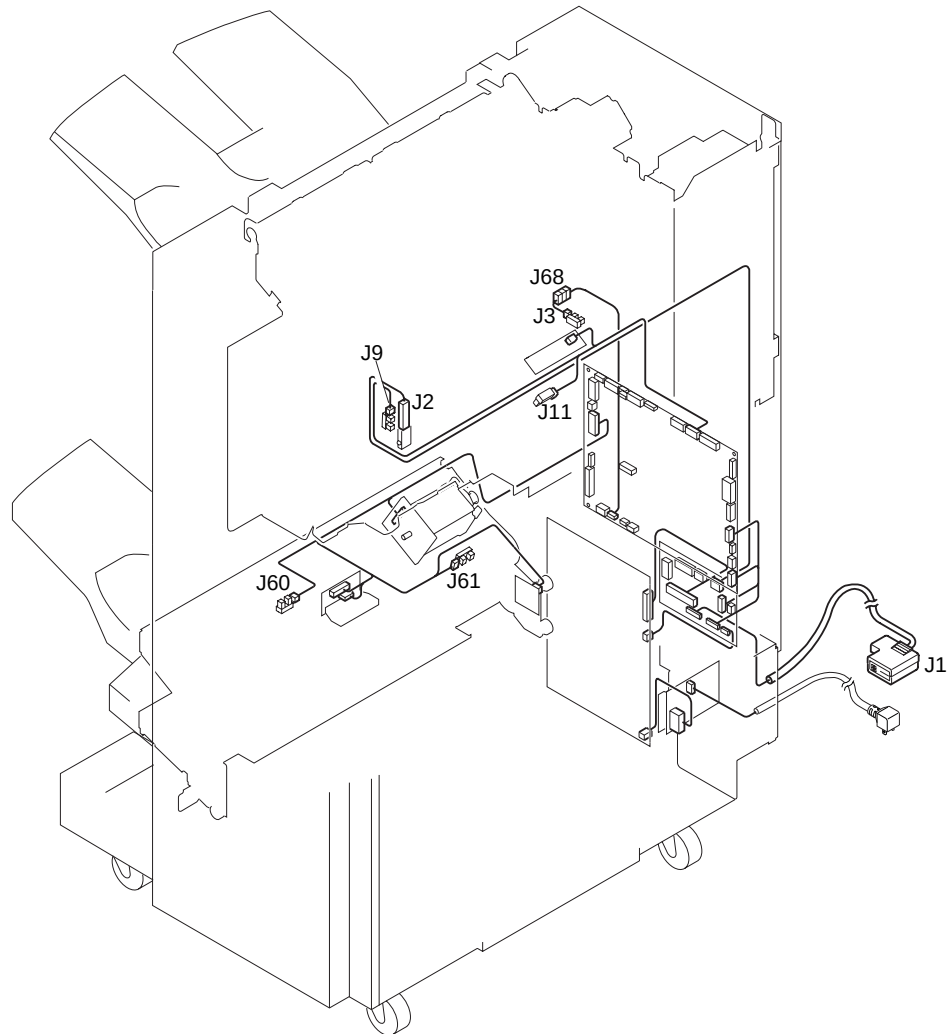


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T B -	NPN		RF	LIST OF CONNECTORS	
J1	-----			TO COPIA	
	FH2-6481-000		1	HOUSING	
	VS1-5452-007		1	CONNECTOR, 7P, FEMALE	
	WS3-5044-000		1	SOCKET, CONTACT, 18-24AWG	
J2	NPN			DOOR OPEN SWITCH	MSW1
	WT1-5143-000		1	CONNECTOR, 2P, FEMALE	
	WT1-5220-000		2	RECEPTACLE	
J3	NPN			SORT TRAY DOWN SENSOR 2	PI24
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J4	NPN			INPASS MOTOR	M1
	VS1-6321-013		1	CONNECTOR, 13P, FEMALE	
J5	VS1-6321-013		1	CONNECTOR, 13P, FEMALE	
J6	VS1-6321-013		1	CONNECTOR, 13P, FEMALE	
J7	VS1-6321-004		1	CONNECTOR, 4P, FEMALE	
J9	NPN			FRONT SWITCH OPEN SENSOR	PI1
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 11	NPN			INPASS SENSOR	PI2
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 12	NPN			BUFFER PASS SWITCHING SOLENOID	SL1
J 13	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-002		1	CONNECTOR, 2P, FEMALE	
	VS1-0842-007		1	CONNECTOR, 7P, FEMALE	
	VS1-5057-007		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-007		1	CONNECTOR, 7P, FEMALE	
J 14	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	
J 15	NPN			BUFFER PASS PAPER SENSOR	PI3
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J 16	VS1-0842-004		2	CONNECTOR, 4P, FEMALE	
	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T B - J 17	VS1-6321-004		1	CONNECTOR, 4P, FEMALE	SL3
J 18	NPN			PAPER FEED BELT SOLENOID	
	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
J 19	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	
	VS1-5057-005		1	CONNECTOR, SNAP TIGHT	PI4
	VS1-6321-005		1	CONNECTOR, 5P, FEMALE	
J 20	NPN			SORT DELIVERY SENSOR	
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	PI5
J 21	NPN			UP COVER OPEN SENSOR	
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 22	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-003		2	CONNECTOR, 3P, FEMALE	
J 23	NPN			NON SORT DELIVERY SENSOR	PI6
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	SL2
J 24	NPN			UPPER SWITCHING SOLENOID	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-002		1	CONNECTOR, 2P, FEMALE	
J 25	VS1-6313-010		2	CONNECTOR, 10P, FEMALE	
	VS1-6314-010		2	CONNECTOR, 10P, FEMALE	
	VS1-6319-020		1	CONNECTOR, SNAP TIGHTE	
	VT2-5161-020		2	HOLDER, CONNECTOR, 20P	
J 26	VS1-6313-010		2	CONNECTOR, 10P, FEMALE	
	VS1-6314-010		2	CONNECTOR, 10P, FEMALE	M5
	VS1-6319-020		1	CONNECTOR, SNAP TIGHTE	
	VT2-5161-020		2	HOLDER, CONNECTOR, 20P	
J 27	NPN			BACK JOG MOTOR	
	VS1-6321-005		1	CONNECTOR, 5P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T B - J 28	NPN			FRONT JOG MOTOR	M4
	VS1-6321-005		1	CONNECTOR, 5P, FEMALE	
J 29	NPN			FRONT JOG HOME POSITION SENSOR	PI7
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 30	NPN			EXIT END SENSOR	PI8
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 31	NPN			BACK JOG HOME POSITION SENSOR	PI9
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 32	VS1-6313-009		1	CONNECTOR, 9P, FEMALE	
	VS1-6314-009		1	CONNECTOR, 9P, FEMALE	
	VS1-6319-018		1	CONNECTOR, SNAP, TIGHT	
	VT2-5161-018		2	HOLDER, CONNECTOR, 18P	
J 33	NPN			TRAY AUXILIARY PLATE MOTOR	M6
	VS1-6321-005		1	CONNECTOR, 5P, FEMALE	
J 34	VS1-6321-004		1	CONNECTOR, 4P, FEMALE	
J 35	NPN			SWING MOTOR SENSOR	PI10
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 36	NPN			TRAY AUXILIARY SENSOR	PI11
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J 37	NPN			PAPER FEED MOTOR SENSOR	PI12
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J 38	VS1-5729-002		1	CONNECTOR, 2P, MALE	
	VS3-5083-002		1	CONNECTOR, 2P, FEMALE	
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	
	WS3-5301-000		2	PIN CONTACT	
J 39	VS1-5729-002		1	CONNECTOR, 2P, MALE	
	VS3-5083-002		1	CONNECTOR, 2P, FEMALE	
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	
	WS3-5301-000		2	PIN CONTACT	
J 40	VS1-0279-004		1	CONNECTOR, 4P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T B - J 40	VS3-0108-004		1	CONNECTOR, 4P, FEMALE	
	WS3-0437-000		4	SOCKET CONTACT, 20-30AWG	
	WS3-0885-000		4	PIN CONTACT, 20-30AWG	
J 41	NPN			SWING MOTOR	M8
	VS3-0108-002		1	CONNECTOR, 2P, FEMALE	
J 42	WS3-0885-000		2	PIN CONTACT, 20-30AWG	
	NPN			DELIVERY MOTOR	M7
	VS3-0108-002		1	CONNECTOR, 2P, FEMALE	
	WS3-0885-000		2	PIN CONTACT, 20-30AWG	
J 43	VS1-6314-004		1	CONNECTOR, 4P, FEMALE	
J 45	VS1-6318-004		1	CONNECTOR, SNAP, TIGHT	
	VS1-6313-008		2	CONNECTOR, 8P, FEMALE	
	VS1-6314-008		2	CONNECTOR, 8P, FEMALE	
	VS1-6319-016		1	CONNECTOR, SNAP, TIGHT	
	VT2-5161-016		2	HOLDER, CONNECTOR, 16P	
J 46	NPN			PADDLE HOME POSITION SENSOR	PI14
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J 47	NPN			PADDLE MOTOR	M9
	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	
	VS1-5057-005		1	CONNECTOR, SNAP TIGHT	
J 48	NPN			SWING GUIDE CLOSE SENSOR	PI15
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 49	NPN			SWING GUIDE OPEN SENSOR	PI16
	NPN			STAPLE UNIT	
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 50	VS1-6321-002		1	CONNECTOR, 2P, FEMALE	
J 51	VS4-0001-012		1	CONNECTOR, 12P, MALE	
	VS4-0002-012		1	CONNECTOR, 12P, FEMALE	
	WS4-0218-000		11	SOCKET CONTACT, 22-26AWG	
	WS4-0220-000		11	PIN CONTACT, 22-26AWG	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T B - J 52	VS3-0134-013		1	HOUSING, 13P	
	WS3-1090-000		11	SOCKET CONTACT, 22-28AWG	
J 53	VS1-5057-006		1	CONNECTOR, SNAP TIGHT	
	VS1-5824-006		1	CONNECTOR, 6P, FEMALE	
	VS1-6321-006		1	CONNECTOR, 6P, FEMALE	
J 54	WS3-5358-000		5	SOCKET CONTACT, 22-26AWG	
	NPN			STAPLE SHIFT MOTOR	M10
	VS1-5824-005		1	CONNECTOR, 5P, FEMALE	
	WS3-5358-000		5	SOCKET CONTACT, 22-26AWG	
J 55	NPN			STAPLE MOTOR HOME SENSOR	PI17
J 56	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
	VS1-5729-003		1	CONNECTOR, 3P, MALE	
	VS3-5083-003		1	CONNECTOR, 3P, FEMALE	
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	
	WS3-5301-000		2	PIN CONTACT	
J 57	VS1-5729-003		1	CONNECTOR, 3P, MALE	
	VS3-5083-003		1	CONNECTOR, 3P, FEMALE	
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	
	WS3-5301-000		2	PIN CONTACT	
J 58	VS1-6321-013		1	CONNECTOR, 13P, FEMALE	
J 59	VS1-6321-004		1	CONNECTOR, 4P, FEMALE	
J 60	NPN			STACKER TRAY PAPER SENSOR	PI22
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 61	NPN			STACKER TRAY EMPTY ROT SENSOR	PI23
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 62	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 68	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T B - J 69	VS1-0842-008		1	CONNECTOR, 8P, FEMALE	
	VS1-5057-008		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-008		1	CONNECTOR, 8P, FEMALE	
J 70	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J 71	VS1-0842-006		1	CONNECTOR, 6P, FEMALE	
	VS1-5057-006		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-006		1	CONNECTOR, 6P, FEMALE	
J 72	VS1-5729-003		1	CONNECTOR, 3P, MALE	
	VS3-5083-003		1	CONNECTOR, 3P, FEMALE	
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	
	WS3-5301-000		2	PIN CONTACT	
J 78	NPN			STACKER TRAY POSITION SENSOR	PI20,PI21
J 84	PCB			SWITCHING REGULATOR	
	VS3-5083-003		1	CONNECTOR, 3P, FEMALE	
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	
J 85	PCB			SWITCHING REGULATOR	
	VS3-5083-010		1	CONNECTOR, 10P, FEMALE	
	WS3-5160-000		10	SOCKET CONTACT, 18-24AWG	
J 88	PCB			SWITCHING REGULATOR	
	VS1-6321-004		1	CONNECTOR, 4P, FEMALE	
J101	PCB			DC CONTROLLER	
	VS1-0279-006		1	CONNECTOR, 6P, FEMALE	
	WS3-0437-000		5	SOCKET CONTACT, 20-30AWG	
J103	PCB			DC CONTROLLER	
	VS1-6314-008		1	CONNECTOR, 8P, FEMALE	
J104	PCB			DC CONTROLLER	
	VS1-6313-010		1	CONNECTOR, 10P, FEMALE	
	VS1-6314-010		1	CONNECTOR, 10P, FEMALE	
	VT2-5161-020		1	HOLDER, CONNECTOR, 20P	
J105	PCB			DC CONTROLLER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T B - J105	VS1-6313-009		1	CONNECTOR, 9P, FEMALE	
	VS1-6314-009		1	CONNECTOR, 9P, FEMALE	
	VT2-5161-018		1	HOLDER, CONNECTOR, 18P	
	J106 PCB			DC CONTROLLER	
	VS1-0279-004		1	CONNECTOR, 4P, FEMALE	
J107	WS3-0437-000		4	SOCKET CONTACT, 20-30AWG	
	J107 PCB			DC CONTROLLER	
	VS1-6314-004		1	CONNECTOR, 4P, FEMALE	
J108	J108 PCB			DC CONTROLLER	
	VS1-6313-008		1	CONNECTOR, 8P, FEMALE	
J109	VS1-6314-008		1	CONNECTOR, 8P, FEMALE	
	VT2-5161-016		1	HOLDER, CONNECTOR, 16P	
	J109 PCB			DC CONTROLLER	
	VS1-6314-005		1	CONNECTOR, 5P, FEMALE	
J110	J110 PCB			DC CONTROLLER	
J111	VS1-6313-014		1	CONNECTOR, 14P, FEMALE	
	VS1-6314-014		1	CONNECTOR, 14P, MALE	
	VT2-5161-028		1	HOLDER, CONNECTOR, 28P	
	J111 PCB			DC CONTROLLER	
	VS3-0134-013		1	HOUSING, 13P	
J112	WS3-1090-000		11	SOCKET CONTACT, 22-28AWG	
	J112 PCB			DC CONTROLLER	
	VS1-6314-008		1	CONNECTOR, 8P, FEMALE	
J113	J113 PCB			DC CONTROLLER	
	VS3-5083-003		1	CONNECTOR, 3P, FEMALE	
J114	WS3-5160-000		3	SOCKET CONTACT, 18-24AWG	
	J114 PCB			DC CONTROLLER	
	VS3-5083-002		1	CONNECTOR, 2P, FEMALE	
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	
J119	J119 PCB			DC CONTROLLER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T B - J119	VS1-6314-008		1	CONNECTOR, 8P, FEMALE	
J120	PCB			DC CONTROLLER	
	VS1-6313-009		1	CONNECTOR, 9P, FEMALE	
	VS1-6314-009		1	CONNECTOR, 9P, FEMALE	
	VT2-5161-018		1	HOLDER, CONNECTOR, 18P	
J121	PCB			DC CONTROLLER	
	VS1-6313-008		1	CONNECTOR, 8P, FEMALE	
	VS1-6314-008		1	CONNECTOR, 8P, FEMALE	
	VT2-5161-016		1	HOLDER, CONNECTOR, 16P	
J122	PCB			DC CONTROLLER	
J124	VS1-6313-013		1	CONNECTOR, 13P, FEMALE	
	VS1-6314-013		1	CONNECTOR, 13P, FEMALE	
	VT2-5161-026		1	CONNECTOR, 26P, FEMALE	
	PCB			DC CONTROLLER	
	VS1-6314-013		1	CONNECTOR, 13P, FEMALE	
J126	PCB			DC CONTROLLER	
	VS1-0279-008		1	CONNECTOR, 8P, FEMALE	
	WS3-0437-000		2	SOCKET CONTACT, 20-30AWG	
J601	PCB			STACKER TRAY MOTOR DRIVER	
	PCB			BUFFER MOTOR DRIVER	
J602	PCB			EXIT MOTOR DRIVER	
	NPN			STACKER TRAY SHIFT MOTOR	M12
	NPN			BUFFER MOTOR	M2
	NPN			EXIT MOTOR	M3
	PCB			STACKER TRAY MOTOR DRIVER	
J621	PCB			EXIT MOTOR DRIVER	
	PCB			BUFFER MOTOR DRIVER	
	PCB			INLET PASS PAPER SENSOR	
	PCB			BUFFER PASS PAPER SENSOR	
	PCB			DOWN PASS PAPER SENSOR	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T B - J651	PCB			STUCK TRAY PAPER SENSOR LED	
J681	PCB			STUCK TRAY PAPER SENSOR JUKOU	
J711	PCB			FUSE BOX	
	VS3-5083-010		1	CONNECTOR, 10P, FEMALE	
	WS3-5160-000		10	SOCKET CONTACT, 18-24AWG	
J713	PCB			FUSE BOX	
	VS3-5083-006		1	CONNECTOR, 6P, FEMALE	
	WS3-5160-000		6	SOCKET CONTACT, 18-24AWG	
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J715	WS3-0437-000		5	SOCKET CONTACT, 20-30AWG	
	PCB			FUSE BOX	
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J716	PCB			FUSE BOX	
J717	VS1-6314-008		1	CONNECTOR, 8P, FEMALE	
	PCB			FUSE BOX	
	VS1-5452-007		1	CONNECTOR, 7P, FEMALE	
J718	PCB			FUSE BOX	
	VS1-6314-004		1	CONNECTOR, 4P, FEMALE	
J720	NPN			POWER FAN	FM1
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J731	PCB			AC FUSE BOX	
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J732	PCB			AC FUSE BOX	
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	T B - J 24	WS3 - 0885 - 000	T B - J714	XB1 - 2400 - 609	T20 - 503
	T B - J 50		T B - J 40		T30 - 504
VS1 - 6321 - 003	T B - J 9		T B - J 41		T31 - 502
	T B - J 11		T B - J 42		T32 - 501
	T B - J 20	WS3 - 1090 - 000	T B - J 52		T41 - 501
	T B - J 21		T B - J111	XB1 - 2401 - 206	T11 - 501
	T B - J 22	WS3 - 1226 - 000	T B - J715	XB1 - 2401 - 209	T30 - 505
	T B - J 23	WS3 - 5044 - 000	T B - J 1	XB1 - 2403 - 009	T15 - 502
	T B - J 29		T45 - 7	XB2 - 6300 - 607	T12 - 3J
	T B - J 30	WS3 - 5160 - 000	T B - J 38	XB2 - 7400 - 607	T15 - 504
	T B - J 31		T B - J 39	XB2 - 8400 - 809	T40 - 501
	T B - J 35		T B - J 56	XB4 - 7401 - 207	T10 - 501
	T B - J 48		T B - J 57	XB6 - 7300 - 609	T20 - 504
	T B - J 49		T B - J 72		T22 - 502
	T B - J 55		T B - J 84		T30 - 506
	T B - J 60		T B - J 85		T40 - 502
	T B - J 61		T B - J113	XB6 - 7300 - 809	T20 - 505
	T B - J 62		T B - J114	XB6 - 7400 - 609	T12 - 504
	T B - J 68		T B - J711		T41 - 502
	T B - J 70		T B - J713	XB7 - 2201 - 209	T11 - 502
VS1 - 6321 - 004	T B - J 7		T B - J732	XD1 - 1107 - 239	T35 - 501
	T B - J 17	WS3 - 5292 - 000	T B - J731	XD1 - 4200 - 302	T20 - 506
	T B - J 34		T15 - 1B		T22 - 503
	T B - J 59	WS3 - 5301 - 000	T B - J 38	XD1 - 4200 - 402	T15 - 503
	T B - J 88		T B - J 39	XD2 - 1100 - 242	T30 - 507
VS1 - 6321 - 005	T B - J 19		T B - J 56	XD2 - 1100 - 322	T12 - 505
	T B - J 27		T B - J 57		T20 - 507
	T B - J 28		T B - J 72		T23 - 502
	T B - J 33	WS3 - 5358 - 000	T B - J 53		T30 - 508
VS1 - 6321 - 006	T B - J 53		T B - J 54		T35 - 502
	T B - J 71	WS4 - 0218 - 000	T B - J 51		T40 - 15B
VS1 - 6321 - 007	T B - J 13	WS4 - 0220 - 000	T B - J 51		T40 - 503
VS1 - 6321 - 008	T B - J 69	WT1 - 0237 - 000	T45 - 8	XD2 - 1100 - 402	T12 - 3E
VS1 - 6321 - 013	T B - J 4	WT1 - 5143 - 000	T B - J 2		T20 - 508
	T B - J 5	WT1 - 5156 - 000	T15 - 1C		T30 - 509
	T B - J 6	WT1 - 5220 - 000	T B - J 2		T35 - 503
	T B - J 58	X62 - 9681 - 000	T15 - 1D		T40 - 504
VS1 - 6380 - 003	T B - J731	XA9 - 0591 - 000	T35 - 15	XD2 - 1100 - 502	T12 - 3F
	T15 - 1A	XA9 - 0592 - 000	T23 - 5D		T20 - 509
VS3 - 0108 - 002	T B - J 41	XA9 - 0605 - 000	T10 - 1E		T23 - 503
	T B - J 42		T10 - 3C		T24 - 503
VS3 - 0108 - 004	T B - J 40		T10 - 4G		T30 - 510
VS3 - 0134 - 013	T B - J 52		T24 - 18		T31 - 503
	T B - J111		T30 - 78		T40 - 505
VS3 - 5002 - 003	T B - J715		T32 - 4	XD2 - 1100 - 642	T12 - 506
VS3 - 5083 - 002	T B - J 38		T33 - 4		T20 - 510

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
XD2 - 1100 - 642	T23 - 504 T24 - 504 T30 - 511 T40 - 506				
XD2 - 2100 - 502	T30 - 516 T35 - 504				
XD2 - 2300 - 402	T30 - 514				
XD3 - 2200 - 102	T20 - 511				
XD3 - 2200 - 122	T20 - 513 T24 - 505 T30 - 515				
XD3 - 2200 - 142	T12 - 3G T12 - 507 T20 - 512 T30 - 512				
XD3 - 2200 - 162	T30 - 513				
XD3 - 2300 - 162	T12 - 503				
XD9 - 0151 - 000	T12 - 38				
XF9 - 0333 - 000	T20 - 20				
XF9 - 0357 - 000	T23 - 2				
XF9 - 0358 - 000	T20 - 62				
XF9 - 0372 - 000	T30 - 58				
XF9 - 0422 - 000	T20 - 57				
XF9 - 0539 - 000	T23 - 1				
XF9 - 0625 - 000	T40 - 21				
XF9 - 0646 - 000	T20 - 35				
XF9 - 0693 - 000	T30 - 57				
XF9 - 0694 - 000	T30 - 50				
XF9 - 0695 - 000	T30 - 47				
XF9 - 0696 - 000	T12 - 26				
XF9 - 0697 - 000	T22 - 14				
XG9 - 0192 - 000	T20 - 34				
XG9 - 0337 - 000	T30 - 44				
XG9 - 0362 - 000	T31 - 10				
XG9 - 0365 - 000	T12 - 17 T30 - 42				
XG9 - 0403 - 000	T20 - 65 T24 - 8				
XZ9 - 0465 - 000	T11 - 17				

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